

PARTS CHECKER

FOR MACHINE MODELS
L52 Series L32 Series
503-4, 504-4, 505-4, 512-4, 514-4 515-4, 516-4

This is a quick reference guide. For more detailed information,
Please refer to our parts catalog separately available.

目次	頁
アーム・ベッド機構	2
カバー機構(1),(2)	3-4
主軸機構	5
針棒機構(1),(2),(3)	6-8
上ルーパー機構	9
下ルーパー機構	10
二重環ルーパー機構(1),(2)	11-12
送り機構(1),(2)	13-14
上・下メス機構	15
押エ機構(1),(2)	16-17
給油機構	18
H・R装置	19
シャーリングアタッチメント	20
アタッチメント	21
半沈床式据付付属品	22
糸立台	23
付属品	24
シャーリングアタッチメント(特別注文品)	25
アタッチメント(特別注文品)	26
パイピング押エ・その他	27
L32ゲージパーツ表	28-31
L52ゲージパーツ表	32-36
515-4ゲージパーツ表	37-42
500-4ゲージパーツ表	43-48

TABLE OF CONTENTS	Page
Machine bed frame	2
Cover(1),(2)	3-4
Crankshaft mechanism	5
Needle drive mechanism	6-8
Upper looper drive mechanism	9
Lower looper drive mechanism	10
Chainstitch looper drive mechanism(1),(2)	11-12
Feed mechanism(1),(2)	13-14
Knife drive mechanism	15
Presser foot mechanism(1),(2)	16-17
Lubricating mechanism	18
H.R. device	19
Shirring attachment	20
Attachment	21
Semi-submerged installation parts	22
Thread stands	23
Accessories	24
Shirring attachment(option)	25
Attachments(option)	26
Piping feet/others	27
L32 gauge parts list	28-31
L52 gauge parts list	32-36
515-4 gauge parts list	37-42
500-4 gauge parts list	43-48

このパーツカタログは、1980年12月に製造中の1及び4シリーズミシンの構成パーツを次の要領で編集しています。

機構別収録

2~27頁の上段は、各機構のパーツに整理番号を付し、下段は、その整理番号順に部品番号を記載しています。

専用部品について

特定のミシンにだけ使うパーツは、そのパーツのイラスト又は、整理番号を枠で囲み、その中に、ミシン名を表示しています。

This list has been arranged to simplify ordering repair parts.

ARRANGEMENT BY MECHANISM(pages 2~27)

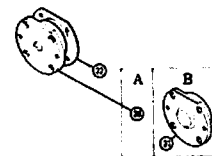
Various sections of the mechanism are shown in their actual position of the machine. On the same page below the illustration will be found a listing of the reference numbers and part numbers.

SPECIFIC PARTS

When a part or parts are used only in one or certain machine types, they are enclosed in a frame with the description of the machine types.

表示例

Example:



パーツ⑩は、Aミシンにだけ使われており、パーツ⑪は、Bミシンにだけ使われていることを示しています。

The part ⑩ is used for A machine type only, and the part ⑪ is used for B machine type only.

共通部品について

ミシン名の表示のないパーツは、表紙に記載のすべてのミシンに共通するパーツです。

COMMON PARTS

When the parts do not have any machine type designation, they are common to all of the machines.

組部品について

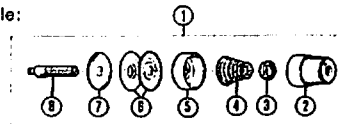
複数の部品で構成されている組部品は、その構成部品を枠で囲み、その外側に、組の整理番号を記入しています。

PARTS ASSEMBLY

The parts assembly, which consists of two or more parts, is enclosed in a frame bearing its reference number.

表示例

Example:



①は、②~⑧で構成されていることを示しています。

The part ① is consisted of parts ②-⑧.

ゲージパーツについて

部品番号欄に「××××××」の表示のあるのはゲージパーツです。28~36頁のゲージパーツ表を参照してください。

GAUGE PARTS

On pages 2~27, gauge parts are shown with ××××××.

So please refer to pages 28~48 in order to know their actual part numbers.

パーツご注文について

パーツのご注文は、必ず、部品番号を明示してください。

IN ORDERING PARTS

In ordering parts, use the PART NUMBER only.

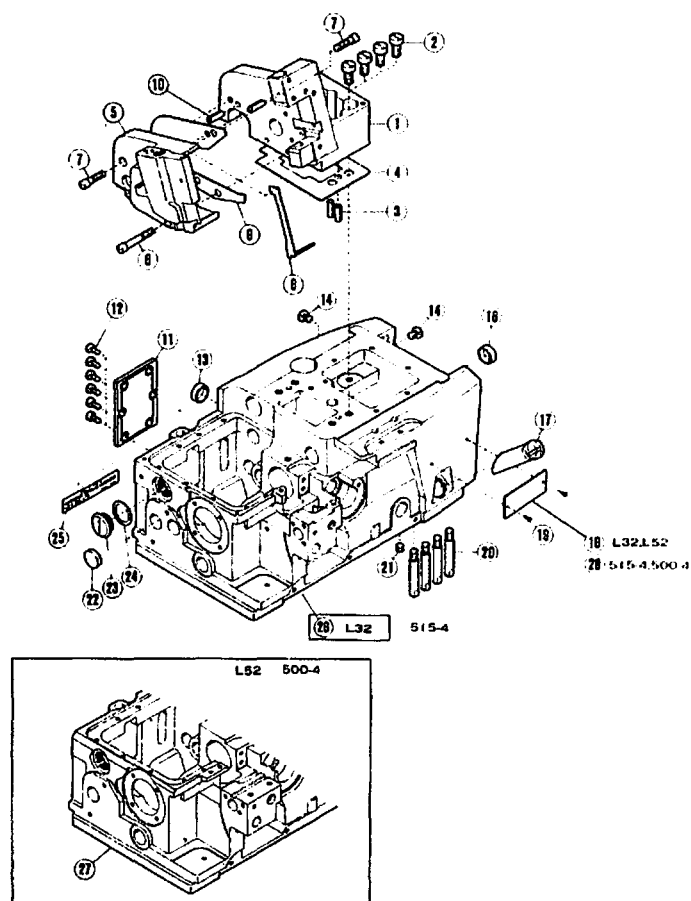
ご注意ください。

このパーツカタログの部品番号、パーツの形状などを予告なしに変えることがあります。あらかじめご承知ください。

PLEASE NOTE

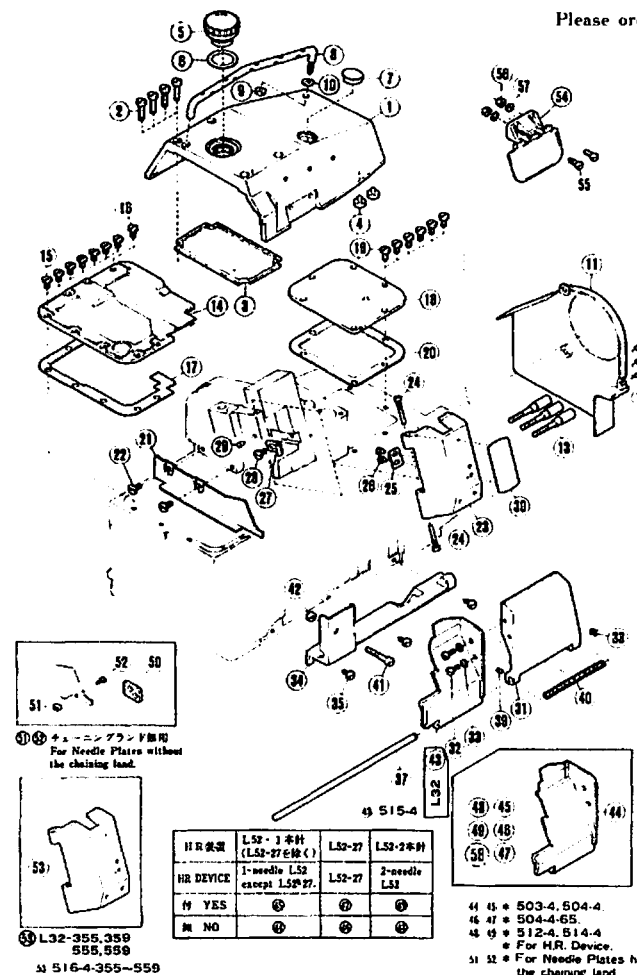
This list is applicable to your machine subject to change without notice.

Please order by part number.

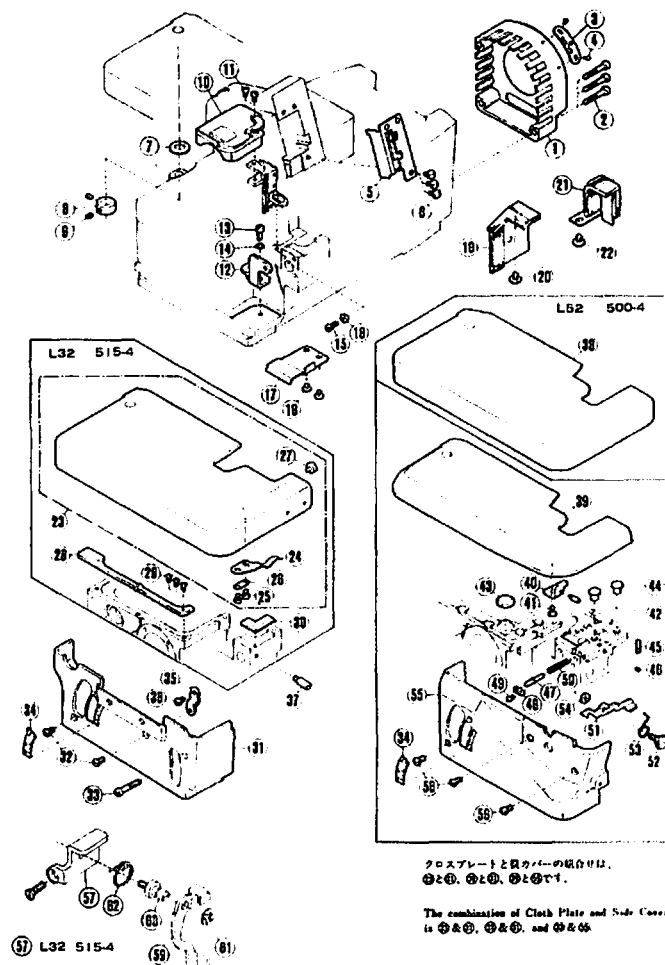


REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.
1	208602-FD	11	210005	21	2022		
2	5078	12	5459	22	210003		
3	201002	13	204828	23	5179		
4	204251	14	5332	24	201006		
5	208603-FD			25	202526		
6	5237	16	204828	26	208600-FD		
7	5163	17	204003	27	208601-FD		
8	208434	18	212279	28	212280		
9	208169A	19	210679				
10	201002	20	204006				

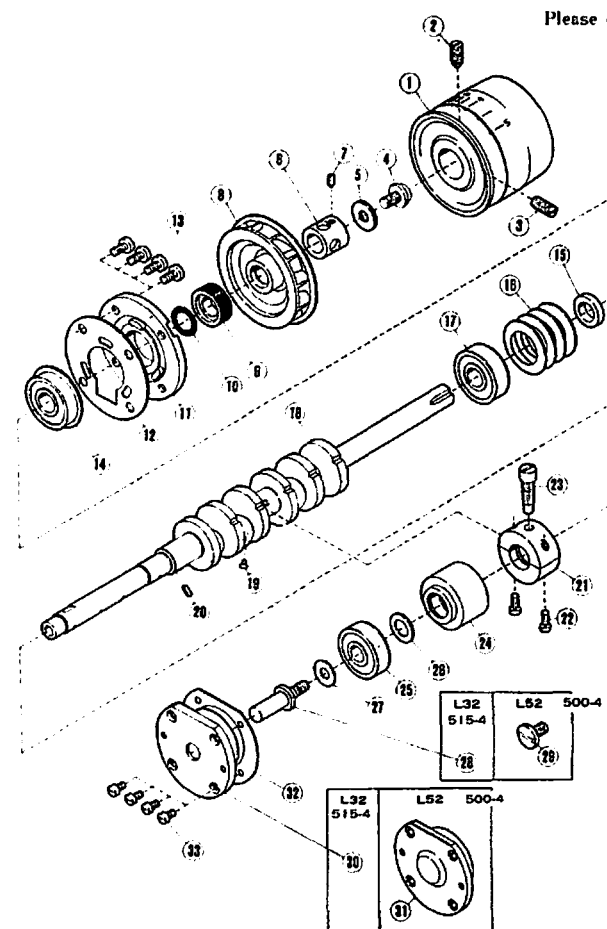
Please order by part number.



REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.
1	208299-HD	16	5482	31	208001-FD	46	208005
2	5152	17	208921	32	1175-3	47	208006
3	208481	18	208341	33	201252	48	208058
4	208482	19	5117	34	208008-FD	49	208056
5	206457	20	208342	35	1216	50	204646
6	206682	21	204848A			51	204681
7	208339	22	5458	37	208009	52	2922
8	208802	23	208023A-HD	38	200555	53	209163-HD
9	3044	24	202653	39	5146	54	208747
10	200098	25	202689	40	208010	55	1175-3
11	205216	26	1234	41	5094	56	3091
12	5117	27	204223	42	5137	57	137906
13	205217	28	4009-1	43	208401	58	208285
14	208919	29	198192	44	208003		
15	5458	30	208724	45	208004		

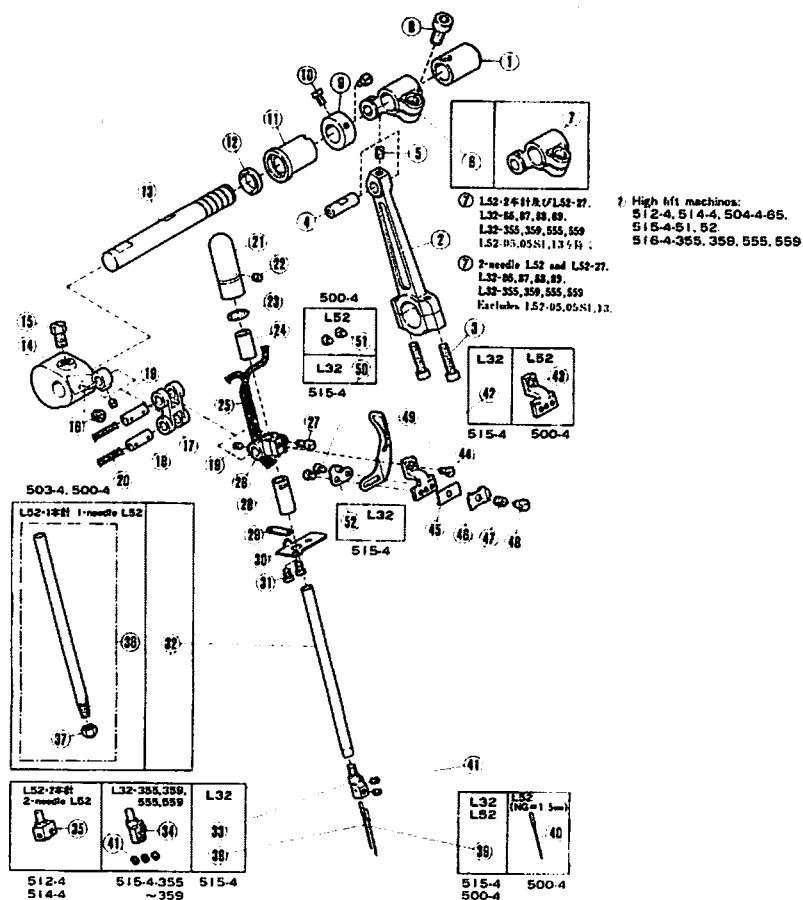


REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.
1	204650A	16	3044	31	204865A-FA	46	1459
2	5094	17	210007	32	5091	47	204746
3	204649	18	2905	33	5182	48	204747
4	204871	19	208604	34	208340	49	5053
5	208430	20	5147	35	204867	50	204748
6	4009-1	21	208593	36	5113	51	204742
7	202576	22	5117	37	5232	52	5362
8	201139	23	208610	38	208612	53	204745
9	1457	24	204218	39	208611	54	208245
10	208945	25	1216	40	204744	55	204857A-FA
11	1208	26	200162A	41	1202	56	5091
12	204868	27	208482	42	204743	57	208741
13	2902	28	204242	43	204827	59	208737
14	202286	29	5022	44	204749	60	208738
15	5441	30	204243	45	1435	61	201629
						62	208740



REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.
1	209176	11	208477	21	204016	31	204737
2	5080	12	204022	22	1174	32	204319
3	5081	13	5117	23	5240	33	5328
4	5549	14	204020A	24	204014		
5	204023	15	204019A	25	204010		
6	204026	16	204018	26	204789		
7	5267	17	201523A	27	204520		
8	204198	18	208343	28	204873		
9	208476	19	5304	29	5361		
10	208272	20	202081	30	204881		

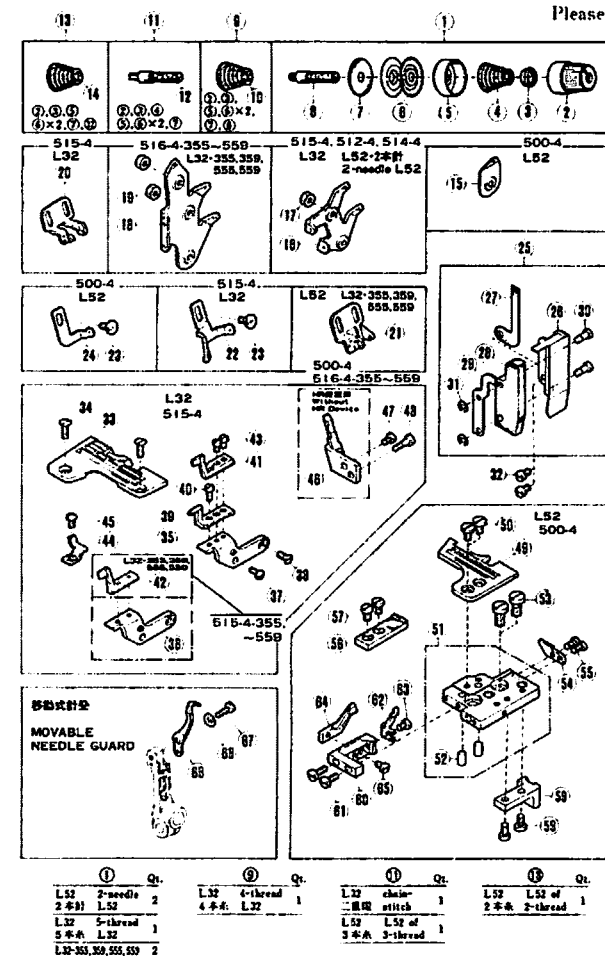
Please order by part number.



REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.
1	208249	16	5312	31	5053	46	200041
2	204029	17	208425	32	208903	47	209068
3	5233	18	200654	33	XXXXXX	48	9070-2
4	205495	19	5292	34	XXXXXX	49	202706A
5	5234	20	202176	35	XXXXXX	50	1186
6	201360B	21	208621	36	204623	51	5299
7	201441B	22	1457	37	3119	52	204707
8	5381	23	200030	38	XXXXXX		
9	201117	24	204625A	39	XXXXXX		
10	5328	25	202176	40	XXXXXX		
11	208248	26	208427	41	5292		
12	208250	27	1170-3	42	204706		
13	208247	28	204627A	43	202705A		
14	208424	29	208617	44	5359		
15	2022-4	30	208616	45	202495		

- 6 -

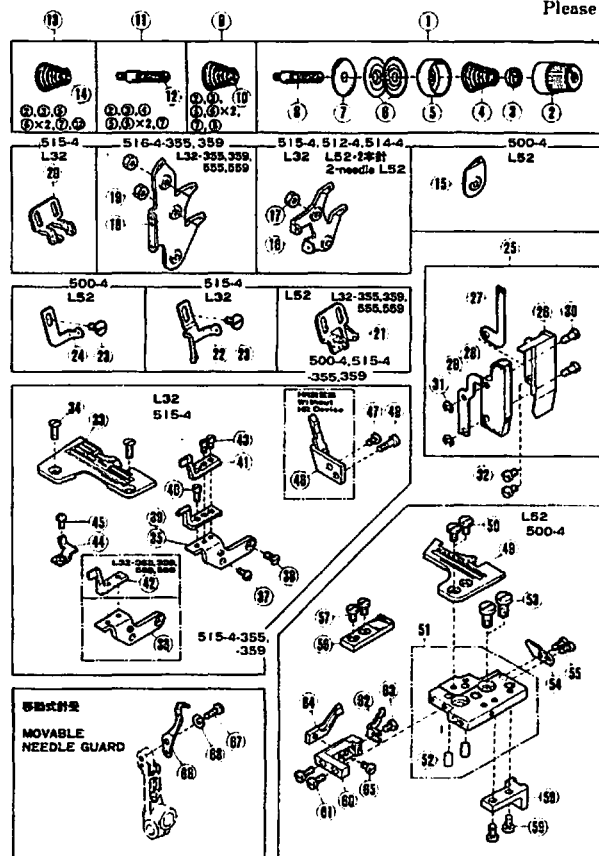
Please order by part number.



REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.
1	209174	11	210529	21	208777	31	200555
2	208447	12	5082A	22	208399	32	5113
3	208448	13	210530	23	4009-1		
4	201037	14	201086	24	208400		
5	208450	15	202849	25	208568		
6	210319	16	208307	26	208560		
7	208449	17	5137	27	208561		
8	5143A	18	209161	28	208562		
9	209175	19	5137	29	208563		
10	201068	20	208778	30	208713		

- 7 -

Please order by part number.



1 Qt
512-4 2
514-4 2
516-4 1
516-4-355, 559 2

9 Qt
515-4 1

11 Qt
515-4 Chain 1
516-4 Stitch 1
504-4 1

12 Qt
503-4 1

① Qt
L32 2-needle 2
L32 4-thread 1
L32 5-thread 1
L32-355, 359, 559 2

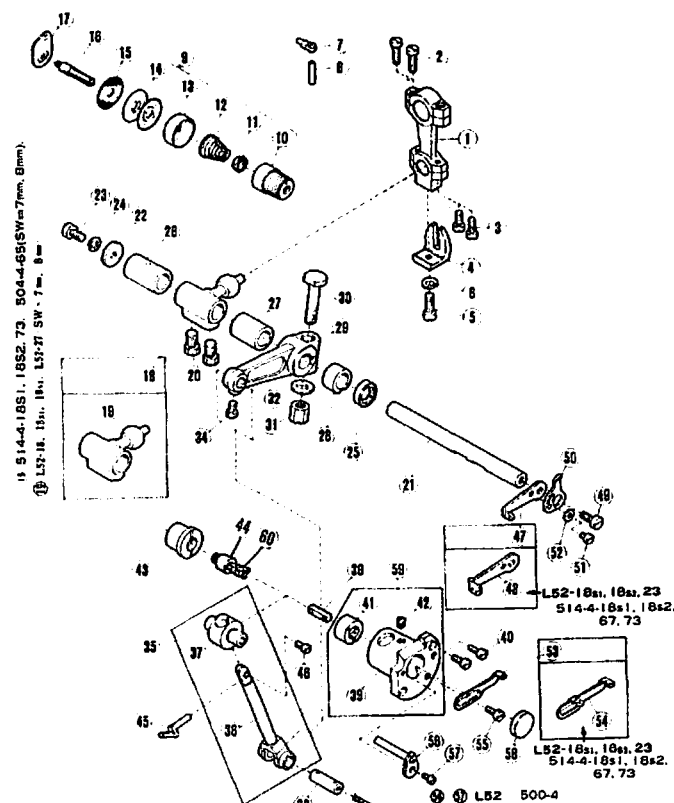
② Qt
L32 4-thread 1
L32 5-thread 1
L32-355, 359, 559 2

③ Qt
L32 Chain-stitch 1
L32 L32 of 3-thread 1

④ Qt
L32 L32 of 2-thread 1

REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.
33	XXXXXX	43	5029	53	5357	63	1206
34	1732-HC	44	XXXXXX	54	204631	64	XXXXXX
35	204783	45	5227	55	5293	65	1206
36	209160	46	XXXXXX	56	208935	66	209009
37	5227	47	1206	57	5091	67	5501
38	5107	48	5010	58	204762	68	210930
39	204781	49	XXXXXX	59	5091		
40	5012	50	4009-1HC	60	204636		
41	204782	51	204750	61	1175-3		
42	209159	52	204630	62	XXXXXX		

Please order by part number.



18 514-4-18S1, 18S2, 73 504-4-65(SW=7mm, 8mm)
19 L32-H, 15m, 18m, L32-37 SW=7mm, 8mm

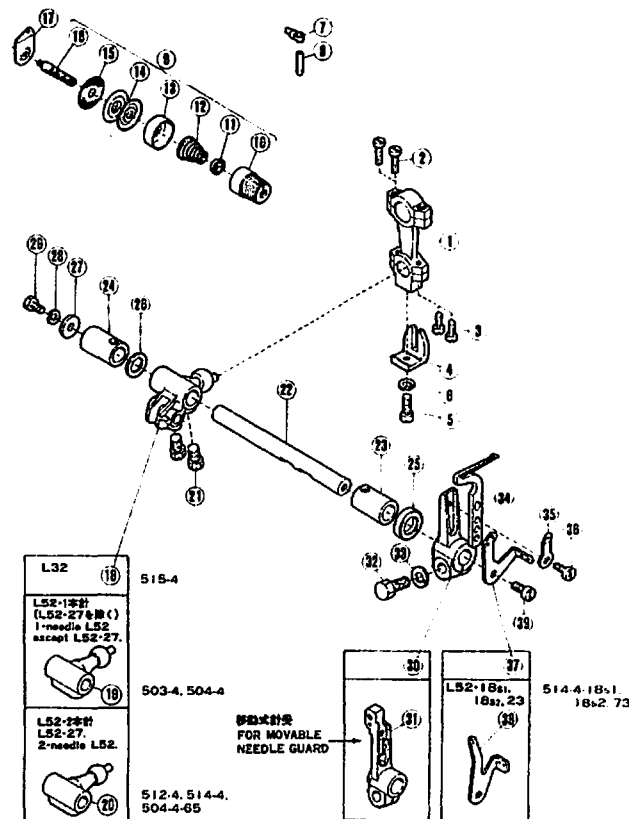
④ ⑤ ⑥ ⑦ ⑧ ⑨ ⑩ ⑪ ⑫ ⑬ ⑭ ⑮ ⑯ ⑰ ⑱ ⑲ ⑳ ㉑ ㉒ ㉓ ㉔ ㉕ ㉖ ㉗ ㉘ ㉙ ㉚ ㉛ ㉜ ㉝ ㉞ ㉟ ㊱ ㊲ ㊳ ㊴ ㊵ ㊶ ㊷ ㊸ ㊹ ㊺ ㊻ ㊼ ㊽ ㊾ ㊿

④ ⑤ ⑥ ⑦ ⑧ ⑨ ⑩ ⑪ ⑫ ⑬ ⑭ ⑮ ⑯ ⑰ ⑱ ⑲ ⑳ ㉑ ㉒ ㉓ ㉔ ㉕ ㉖ ㉗ ㉘ ㉙ ㉚ ㉛ ㉜ ㉝ ㉞ ㉟ ㊱ ㊲ ㊳ ㊴ ㊵ ㊶ ㊷ ㊸ ㊹ ㊺ ㊻ ㊼ ㊽ ㊾ ㊿

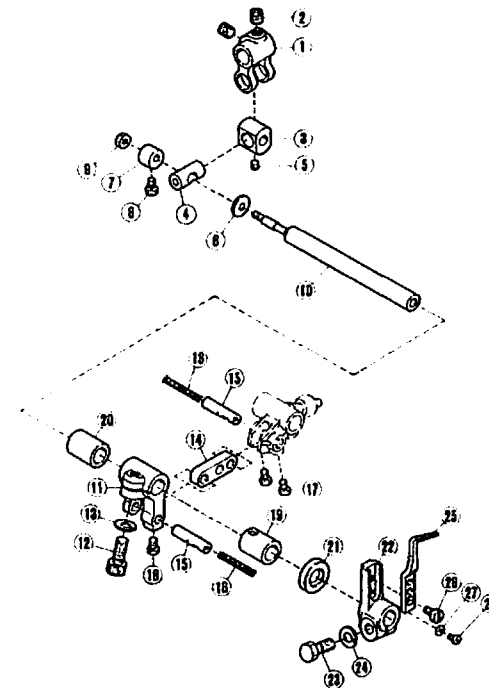
REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.
1	208346	16	5082A	31	5286	46	1998-2
2	5376	17	202849	32	202045	47	208445
3	5376	18	204048A	33	208258	48	208979
4	201074A	19	204788	34	5084	49	2902
5	5546	20	2022-4	35	208976	50	204902
6	202286	21	210281	36	208974	51	2921
7	201048A	22	204107	37	210107	52	202875
8	201072A	23	2193	38	204274	53	204905
9	210531	24	202286	39	208937	54	208980
10	208447	25	204052A	40	1175-2	55	2905
11	208448	26	208292	41	210109	56	204903
12	201068	27	210297	42	5408	57	5012
13	208450	28	208429	43	208938	58	208173
14	210319	29	204055B	44	208592	59	209250
15	208449	30	5239	45	XXXXXX	60	202175

Please order by part number.

Please order by part number.



④ 機械番号が5584300より上。
それ以降は、⑤を使用。
⑤ Up to Machine Number #5584300.
After this, ⑤ is used.

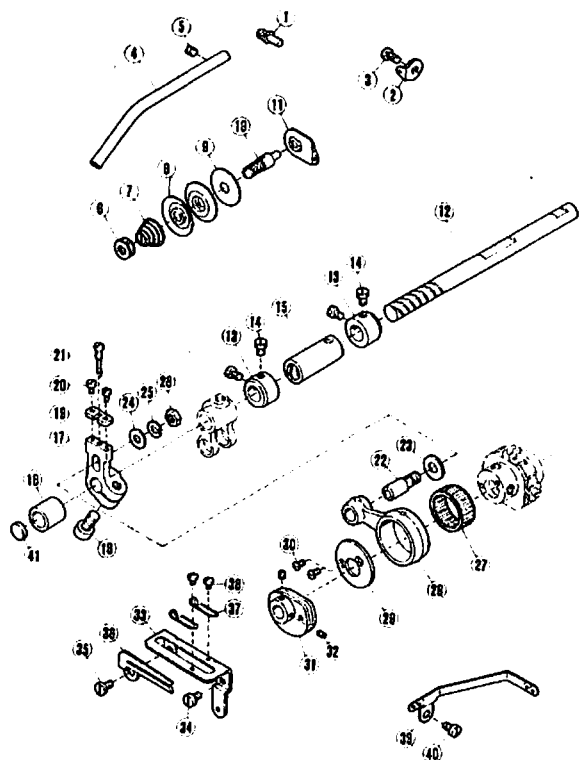


REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.
1	208346	11	208448	21	2022-4	31	209007
2	5376	12	201086	22	210281	32	5284
3	5376	13	208450	23	210124	33	204293
4	201074A	14	210319	24	210125	34	XXXXXX
5	5546	15	208449	25	210586	35	210353
6	202286	16	5082A	26	204789	36	1175-3
7	201048A	17	202849	27	204107	37	204901
8	201072A	18	208192	28	202286	38	208981
9	210530	19	204787	29	2193	39	2902
10	208447	20	204788	30	204664		

REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.
1	208025	11	210294	21	210586		
2	5385	12	5457	22	204093		
3	208027	13	204293	23	5284		
4	208026	14	208194	24	204293		
5	5292	15	208195	25	XXXXXX		
6	208028	16	202176	26	1189		
7	208029	17	5328	27	204172		
8	5084	18	5084	28	2922		
9	5353	19	210296				
10	208196	20	210297				

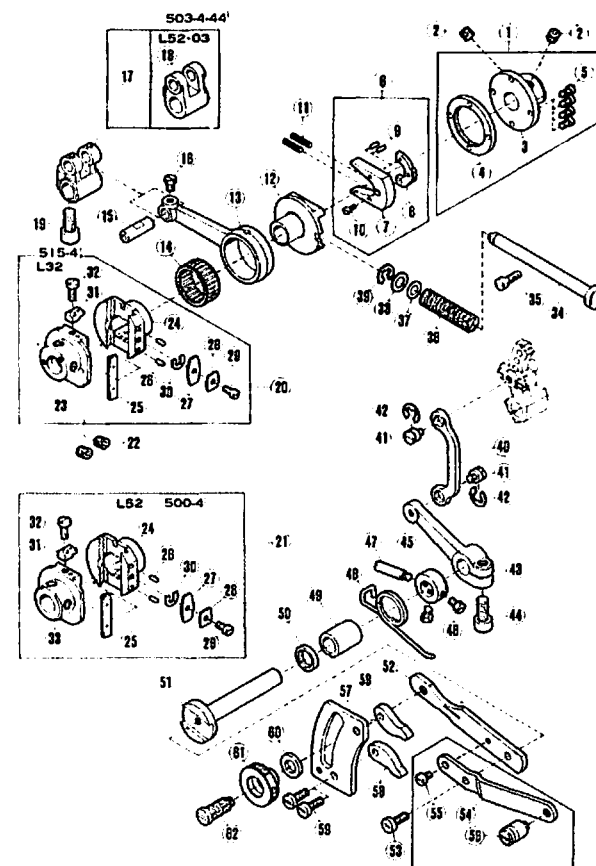
Please order by part number.

Please order by part number.



REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.
1	201048A	11	202849	21	5333	31	204095A
2	167079	12	204874	22	208097	32	5292
3	5091	13	201056	23	204520	33	204097A
4	204099	14	5084	24	202433	34	4009-1
5	1457	15	204089	25	204293	35	5113
6	3056	16	210292	26	5104	36	204096
7	167077	17	204517	27	204084	37	204324
8	210319	18	5381	28	204082A	38	5077
9	208449	19	204518	29	208419	39	208362
10	167072	20	2922	30	5437	40	5113
						41	205088

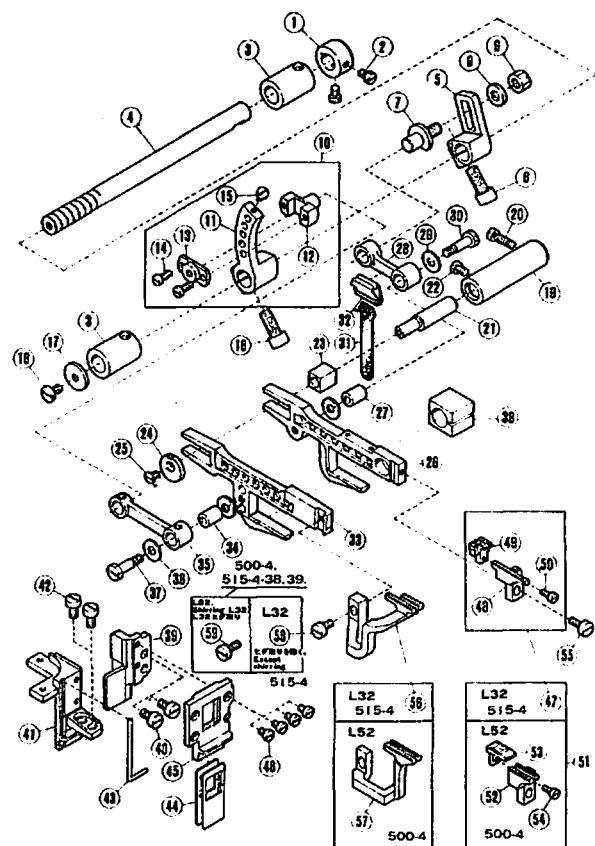
-12-



REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.
1	208416	16	5084	31	208330	46	5084
2	5312	17	204085	32	1175-3	47	204757
3	208418	18	208333	33	208283	48	204756
4	208417	19	5381	34	208420	49	210164
5	5366	20	208277	35	5412	50	204052A
6	208411	21	208282	36	208421	51	204752
7	208413	22	5312	37	204185	52	204755
8	208412	23	208278	38	208743	53	5118
9	208463	24	208279	39	202522	54	204883
10	5336	25	208207	40	204140A	55	1216
11	208415	26	204354	41	5316	56	204869
12	208410	27	208208	42	202522	57	204142B
13	204100	28	208209	43	204139A	58	204143A
14	204084	29	1196	44	5381	59	5118
15	205495	30	208409	45	204754	60	202868
						61	204870
						62	5321A

-13-

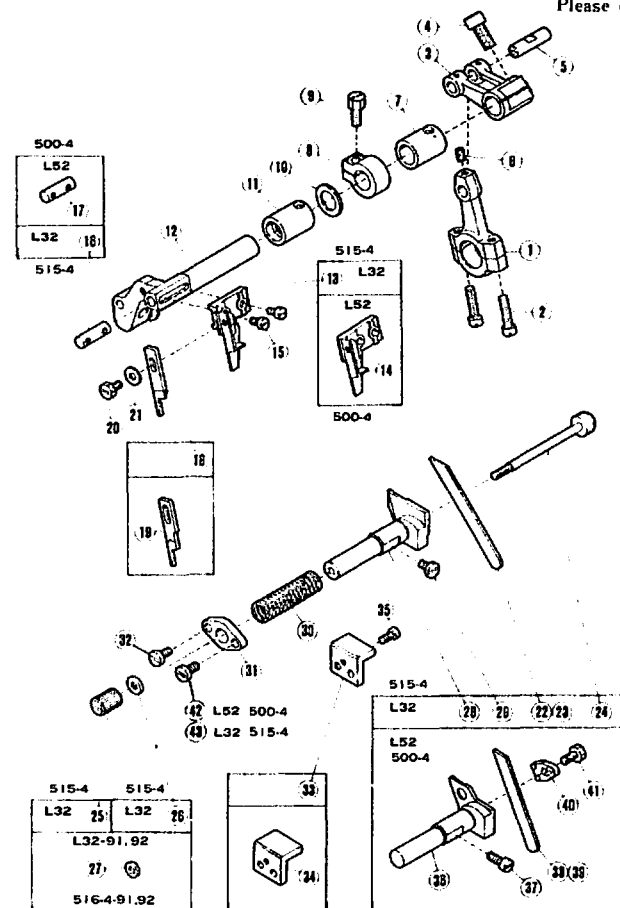
Please order by part number.



-14-

REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.
1	201056	16	5381	31	204618	46	5346
2	5084	17	204107	32	204588	47	XXXXXX
3	209169	18	4009-1	33	204124	48	XXXXXX
4	204751	19	204129A	34	204114	49	XXXXXX
5	208284	20	2133-1	35	204122	50	2922
6	5381	21	204128A	36	204115	51	XXXXXX
7	208285	22	5084	37	5231	52	XXXXXX
8	208286	23	205857	38	204810	53	XXXXXX
9	5455	24	204439A	39	208108	54	2922
10	208273	25	5317	40	5205	55	1175-2
11	208274	26	204123A	41	208952	56	XXXXXX
12	208275	27	204114	42	5205	57	XXXXXX
13	208276	28	204111A	43	208168	58	1189
14	5029	29	204115	44	208109	59	1175-3
15	5141	30	5231	45	208625		

Please order by part number.



⑤ 総組中6mm以下に使う。
⑥ 7mm以上。

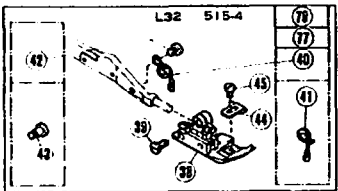
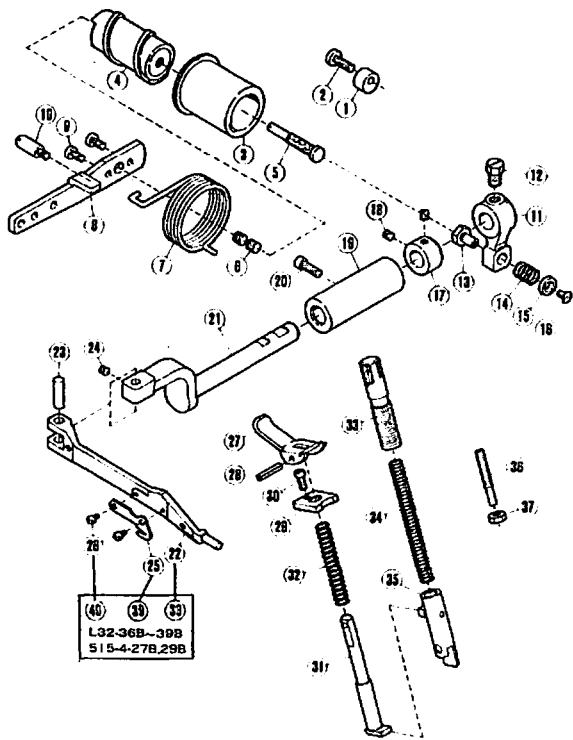
⑦ Total seam widths 6mm or less.
⑧ Total seam widths 7mm or more.

REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.
1	204145A	11	204149	21	167066	31	204159
2	5233	12	208693	22	204161	32	5117
3	204147	13	208402	23	204351	33	204160A
4	5381	14	204638	24	204162	34	208096
5	204146	15	1175-2	25	5260	35	1175-2
6	1458	16	204154	26	200098	36	208851
7	210067	17	204796	27	209173	37	5002
8	206181	18	201121A	28	208404	38	202295
9	5001	19	202527A	29	4009-1	39	201127
10	208235	20	5088	30	204158	40	210184
						41	2193
						42	5117
						43	1732

-15-

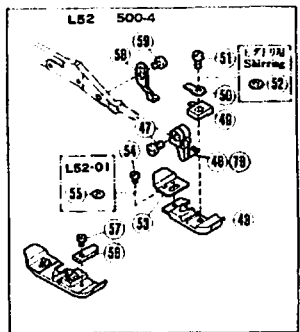
Please order by part number.

Please order by part number.

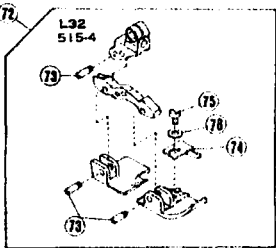
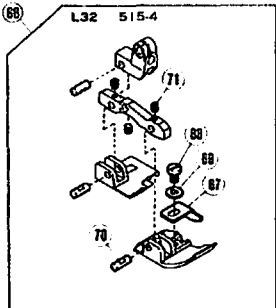
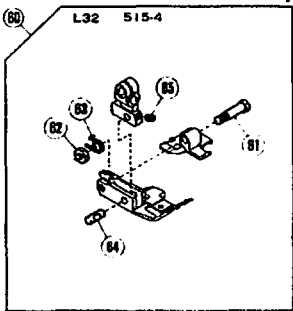


(4) for (4)
(For Tractor Foot)
(10) 1 2 2 2 R 2 2 2

(11) L32-36A-39A
515-4-27A,29A
(18) L32-36B-39B
515-4-27B,29B



(18) L32-36B-39B

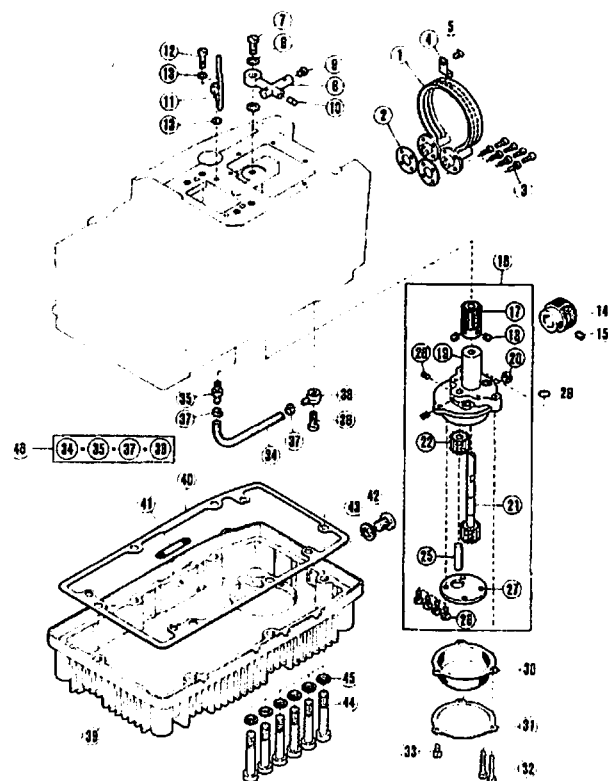


REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.
1	202683	11	208313	21	208534	31	202645
2	5118	12	2022-4	22	208526	32	201395
3	204930	13	208314	23	208549	33	208774
4	204929	14	208315	24	5167	34	208773
5	208316	15	202757A	25	201308	35	208537
6	2913-2	16	5317	26	1333	36	5271
7	204178	17	201056	27	208598	37	3044
8	204177B	18	1457	28	202647A	38	209337
9	1202	19	208535	29	208599	39	202451
10	5232	20	2133-1	30	5029	40	2921

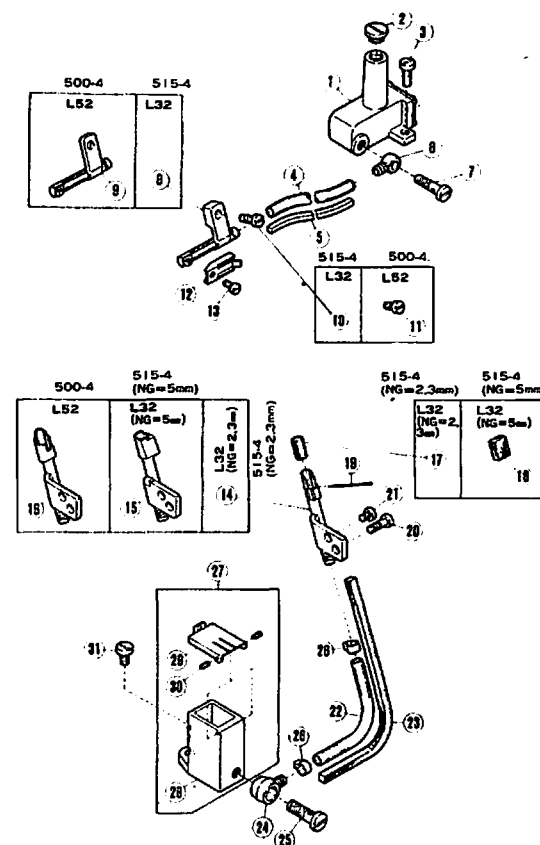
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38	XXXXXX	48	XXXXXX	58	208547	68	5089
39	5328	49	XXXXXX	59	2921	69	208875
40	208529	50	201156	60	XXXXXX	70	208527
41	208978	51	5089	61	208528	71	5223
42	2921	52	202588	62	5409	72	208955
43	5291	53	XXXXXX	63	208913	73	208958
44	XXXXXX	54	5030	64	208527	74	204683
45	5030	55	210585	65	5223	75	5157
46	208525	56	XXXXXX	66	208506	76	202875
47	5328	57	1231	67	204683	77	209338
						78	211904
						79	211905

Please order by part number.

Please order by part number.

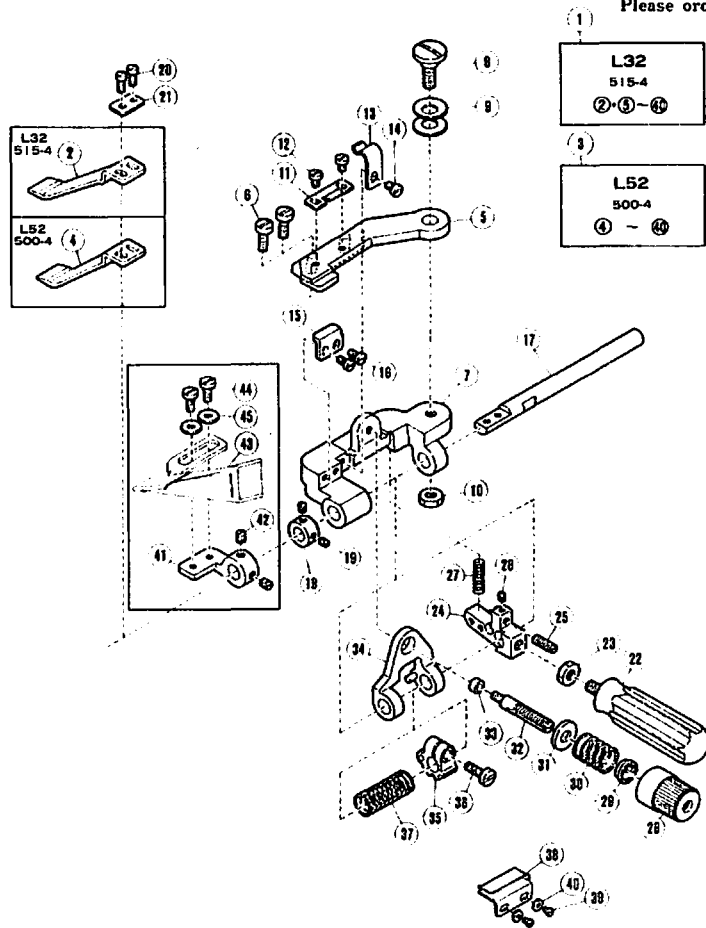


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1	204188	16	204593	31	201341	46	209341
2	204192	17	204187	32	5094		
3	1175-2	18	5060	33	5117		
4	204189	19	204180	34	205763		
5	3001	20	5145	35	200136		
6	204193	21	208687	36	200152		
7	200152	22	201295	37	202199		
8	200138			38	204196		
9	201323			39	208260		
10	202903	25	204184	40	208318		
11	204194	26	1458	41	201487		
12	201758	27	201293A	42	5138B		
13	201759	28	5117	43	202287A		
14	204186	29	204185	44	5150B		
15	2022	30	201338	45	204806		



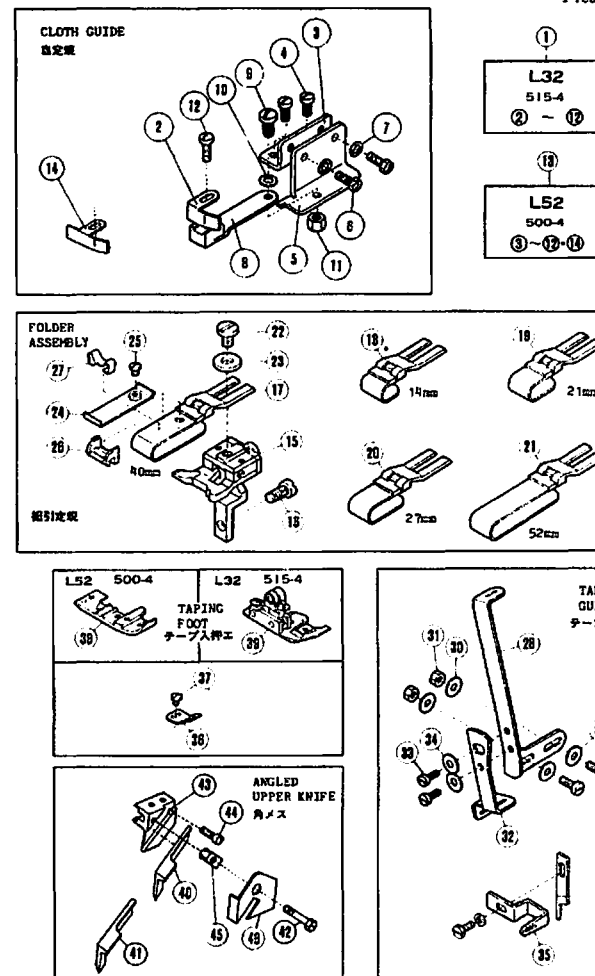
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1	208308	11	4009-1	21	1206	31	5117
2	5242	12	208487	22	204921		
3	5118	13	5012	23	204270		
4	204921	14	204259	24	200136		
5	204270	15	204435	25	200152		
6	200136	16	204651	26	200155		
7	200152	17	204465	27	204860		
8	208486	18	204466	28	208461		
9	208446	19	210766	29	208462		
10	5345	20	5010	30	208463		

Please order by part number.



REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.
1	208658	16	5328	31	204091		
2	210953	17	210937	32	5082A		
3	208659	18	206225	33	210944		
4	210954	19	1457-1	34	211613		
5	208660	20	5029	35	210938		
6	5152	21	210955	36	5118		
7	210936	22	210948	37	210939		
8	5513	23	5104	38	205091		
9	204888	24	211614	39	1216		
10	5104	25	1435	40	137906		
11	210947	26	5292	41	210962		
12	1206	27	210952	42	5210		
13	210946	28	208447	43			
14	1206	29	208448	44	1202		
15	210945	30	210940	45	167066		

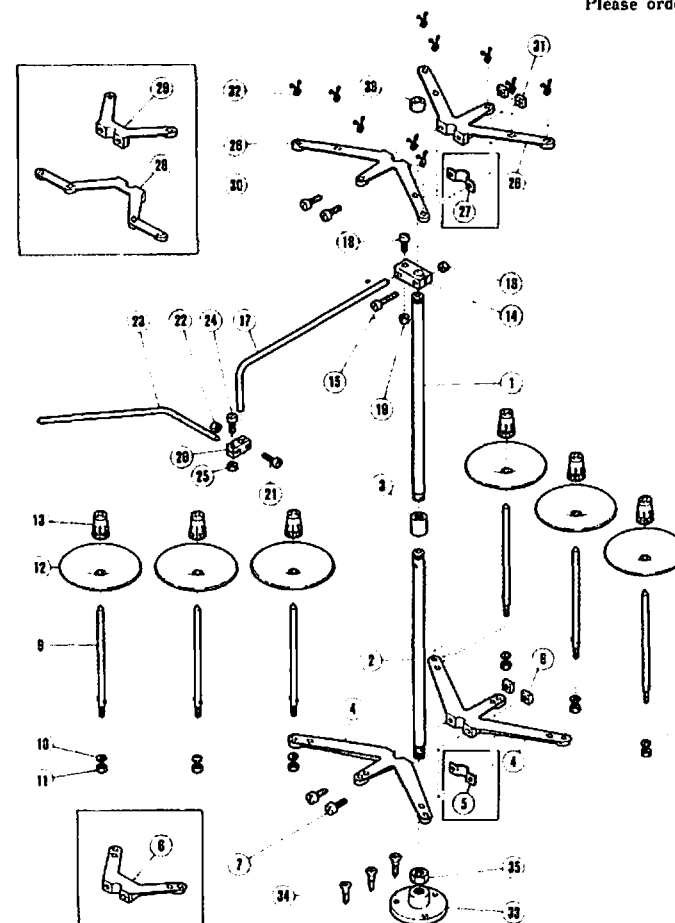
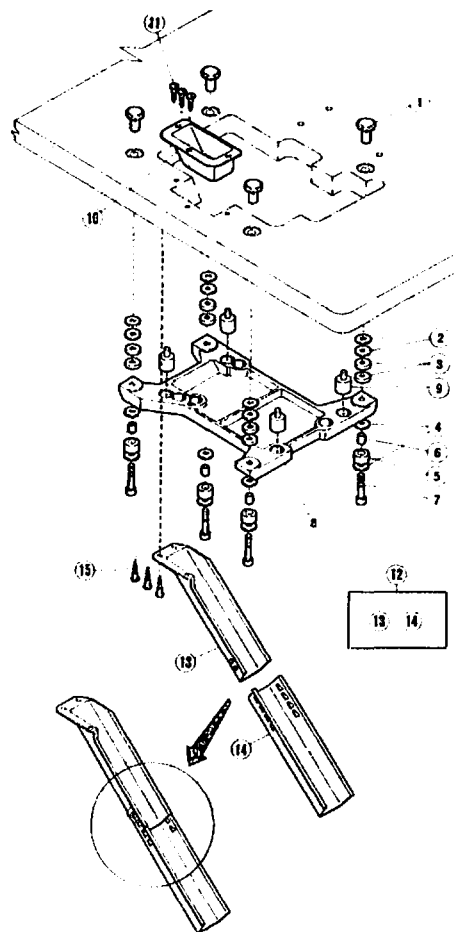
Please order by part number.



REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.
1	204449	16	1175-2	31	3091	46	204156
2	201233A	17	2012118	32	208916		
3	204451	18	205457	33	1216		
4	5117	19	205678	34	137906		
5	204452	20	205679	35	205319		
6	2193	21	205456	36	208735		
7	202286	22	2905	37	1333		
8	201485	23	137142	38	208730		
9	5184	24	205835	39	303688		
10	201191	25	5299	40	204152		
11	3044	26	303312A	41	204835		
12	1202	27	303313	42	5371		
13	204896	28	208915	43	204830		
14	204667	29	1175-3	44	5142		
15	204760A	30	137906	45	204155		

Please order by part number.

Please order by part number.

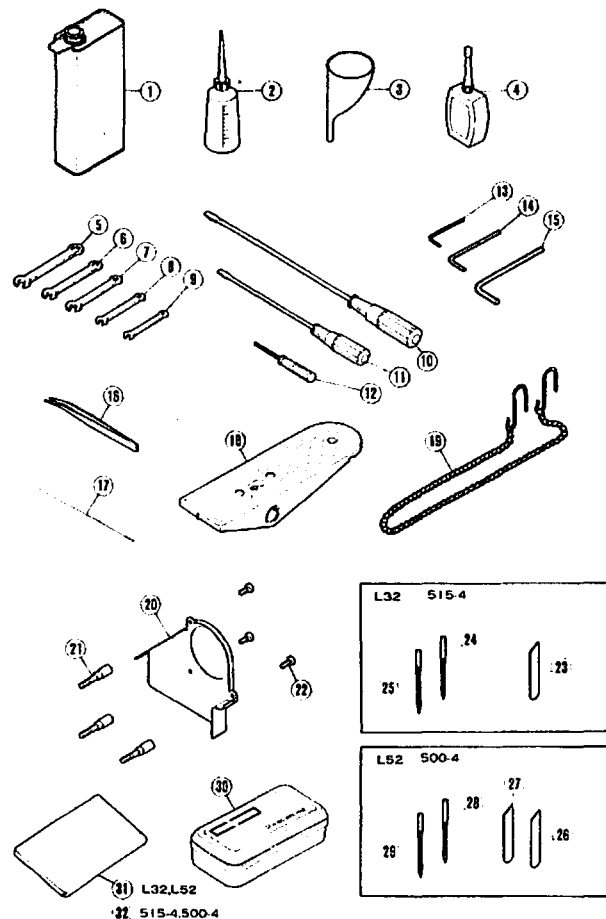


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1	206336	11	4904				
2	206337	12	9106				
3	205467	13	205468				
4	206337	14	205469				
5	205764	15	4905				
6	205765						
7	4513						
8	205466						
9	205473						
10	205470						

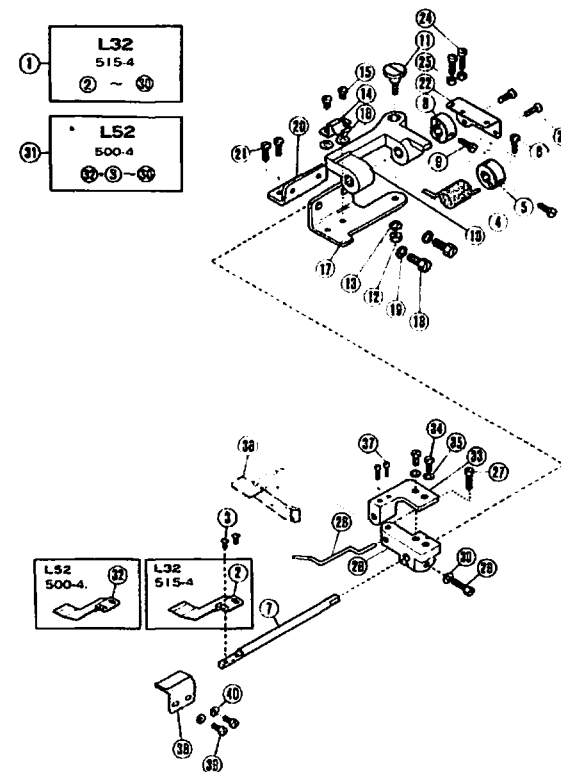
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	369	7	4013	17	384	27	375
	370	8	4750	18	4012	28	378
	371	9	380	19	4803	29	379
	372	10	201252	20	233	30	4013
1	385	11	4803	21	4012	31	4750
2	388	12	381	22	4803	32	376
3	387	13	382	23	293	33	306468
4	373	14	383	24	4012	34	4913
5	375	15	4014	25	4803	35	5476
6	374	16	4803	26	377	36	386

Please order by part number.

Please order by part number.



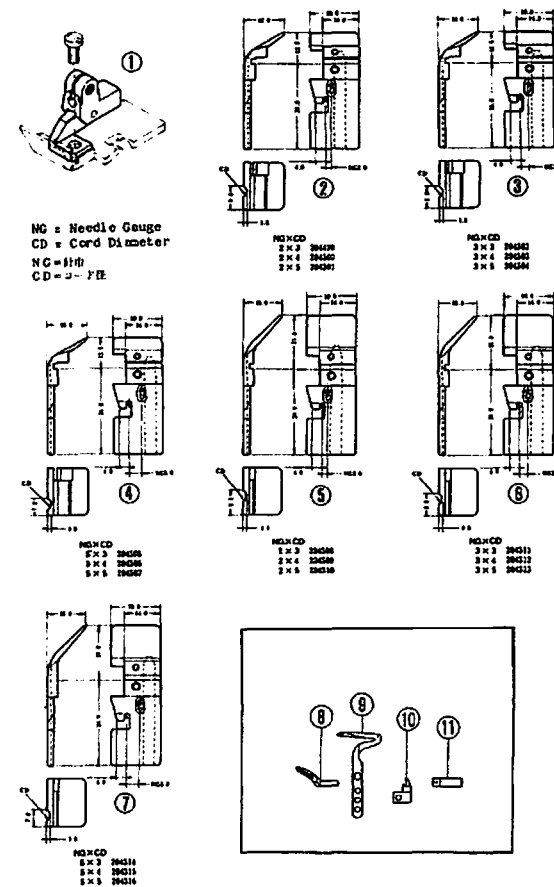
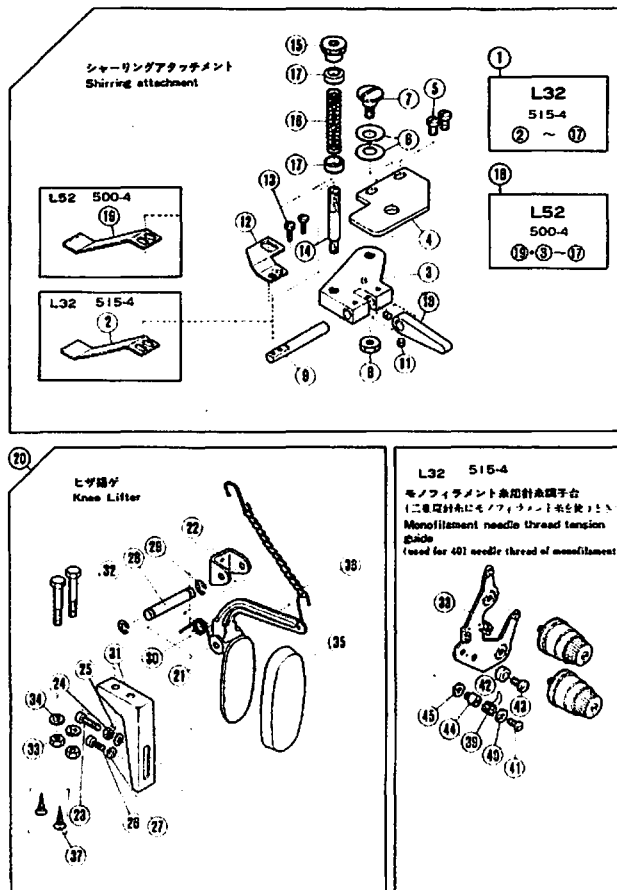
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1	134	11	128	21	205217	31	906
2	137	12	179	22	5117	32	909
3	135A	13	182	23	204161		
4	178	14	200	24	XXXXXX		
5	286	15	272	25	XXXXXX		
6	285	16	131	26	201127		
7	284	17	153	27	202295		
8	283	18	245	28	XXXXXX		
9	391	19	126	29	XXXXXX		
10	127	20	205216	30	123		



REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.
1	204670	11	5326	21	5117	31	204882
2	205064	12	5137	22	205072	32	205137
3	5227	13	202286	23	5117	33	205103
4	205065	14	205070	24	1170	34	1175-3
5	205066	15	1229	25	3091	35	167066
6	5064	16	200183	26	204592	36	
7	205067	17	204495	27	5118	37	1170-1
8	205068	18	2193	28	205104	38	205091
9	2213	19	202286	29	5276	39	1216
10	205069	20	204451	30	202058	40	137906

Please order by part number.

Please order by part number.



REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.
1	204897	16	204894	31	197		
2	204885	17	204895	32	5347		
3	204886	18	204898	33	5348		
4	204887	19	204966	34	204585		
5	5117	20	192	35	198		
6	204888	21	193	36	199		
7	5380	22	194	37	5341		
8	5104	23	5183	38	208484		
9	204889	24	3044	39	204960		
10	204890	25	137142	40	204962		
11	1459	26	5118	41	2922		
12	204891	27	137142	42	202683		
13	1175-2	28	195	43	5117		
14	204892	29	202522	44	204961		
15	204893	30	196	45	202757		

REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.
1	208554	5	204508	9	204991		
2	204499	5	204509	10	204906		
2	204500	5	204510	11	202281		
2	204501	6	204511				
3	204502	6	204512				
3	204503	6	204513				
3	204504	7	204514				
4	204505	7	204515				
4	204506	7	204516				
4	204507	8	204990				

Please order by part number.



MACHINE TYPE	Gauge Size	NEEDLE PLATE	MAIN FEED INCH COMP.	DIFF. FEED INCH	PRESSER COMP.	FOOT FAB. GRD	UPPER LOOPER	UPPER READER	NO.1 LOOPER	NEEDLE FRONT	GUARD REAR	NEEDLE HOLDEN	UPPER KNIFE	NEEDLE SIZE INCH
3207159	NG 5	204367	(28)	208065	208218	208304	208531	204062	204278	204314A	204536	208909	202527A	#11
L32-36	3	204366												
L32-37	3	204367						#2	#1					
	5	204368												
	6	204369												
L32-38	3	204366	208366	208219	208504	208531	204702	204704	204314A	204536	204521	208909	202527A	#14
L32-39	3	204367						#4	#3					
	5	204368												
	6	204369												
L32-40	3	204366	208067	208220	208504	208531	204702	204704	204314A	204536	204521	208909	202527A	#16
L32-41	3	204367						#4	#3					
	5	204368												
	6	204369												
L32-42	3	204370	208068	208221	208501	208531	204062	204278	204314A	204536	204521	208909	201121A	#11
L32-43	3	204371						#2	#1					
	5	204376												
	6	204377												
L32-44	3	204374	208069	208222	208501	208531	204702	204704	204314A	204536	204521	208909	201121A	#14
L32-45	3	204375						#4	#3					
	5	204376												
	6	204377												
L32-46	3	204374	208070	208223	208501	208531	204702	204704	204314A	204536	204521	208909	201121A	#16
L32-47	3	204375						#4	#3					
	5	204376												
	6	204377												
L32-48	3	204379	208074	204420	208508	208532	204702	204704	204314A	204536	204521	208909	201121A	#14
L32-49	3	204940						#4	#3					
	5	204941												
	6	204942												
L32-50	3	204940	208075	204421	208508	208532	204702	204704	204314A	204536	204521	208909	201121A	#16
L32-51	3	204941						#4	#3					
	5	204942												
L32-550	3	2049195	208066	208219	208998	208531	204062	-----	204314A	204536	204521	208909	202527A	#11
L32-551	3	2049196	208067	208215	204202	208531	204062	-----	204314A	204536	204521	208909	201121A	#11
	5	2049197						-----	204431	204042	204522	208910		
	6	2049198						-----	204431	204042	204522	208910		
	5	2049199						-----	204431	204042	204522	208910		
L32-70	3	204359A	208063	208215	208502	208531	204702	204704	204431	204042	204522	208910	201121A	#14
L32-71	3	204360A						#4	#3					
	5	204360A												
	6	204361A												
L32-72	3	204358A	208064	208217	208502	208531	204702	204704	204431	204042	204522	208910	201121A	#16
L32-73	3	204359A						#4	#3					
	5	204360A												
	6	204361A												
L32-74	3	204378	208063	208224	208502	208531	204702	204704	204431	204042	204522	208910	201121A	#14
L32-75	3	204379						#4	#3					
	5	204380												
	6	204381												

Please order by part number.



MACHINE TYPE	GAUGE NG 54	NEEDLE PLATE	MAIN FEED DOGS COMP.	DIFF. FEED DOG.	PRESSER COMP.	FOOT FAB. GRD.	UPPER LOOPER	UPPER SPREADER	A01 LOOPER	NEEDLE FRONT	GUARD REAR	NEEDLE HOLDER	UPPER KNIFE	NEEDLE SIZE
			22 1/2"	22 1/2"	22 1/2"	22 1/2"	22 1/2"	22 1/2"	22 1/2"	22 1/2"	22 1/2"	22 1/2"	22 1/2"	22 1/2"
L32-01	2	3	204343A	208062	208216	208500	208531	204062	204278	204314A	204536	208908	201121A	#11
L32-02	2	4	204344A	"	"	"	"	#2	#1	"	"	"	"	"
	2	5	204345A	"	"	"	"	"	"	"	"	"	"	"
	2	6	204346A	"	"	"	"	"	"	"	"	"	"	"
L32-03	2	3	204343A	208063	208215	208500	208531	204062	204278	204314A	204536	204521	208908	201121A #11
L32-04	2	4	204344A	"	"	"	"	#2	#1	"	"	"	"	"
	2	5	204345A	"	"	"	"	"	"	"	"	"	"	"
	2	6	204346A	"	"	"	"	"	"	"	"	"	"	"
L32-05	2	3	204343A	208065	208218	208503	208531	204062	204278	204314A	204536	208908	202527A	#11
L32-06	2	4	204343A	"	"	"	"	#2	#1	"	"	"	"	"
	2	5	204344A	"	"	"	"	"	"	"	"	"	"	"
	2	6	204345A	"	"	"	"	"	"	"	"	"	"	"
L32-07	2	3	204343A	208066	208219	208503	208531	204062	204278	204314A	204536	204521	208908	202527A #11
L32-08	2	4	204343A	"	"	"	"	#2	#1	"	"	"	"	"
	2	5	204344A	"	"	"	"	"	"	"	"	"	"	"
	2	6	204345A	"	"	"	"	"	"	"	"	"	"	"
L32-09	2	3	204370	208068	208221	208500	208531	204062	204278	204314A	204536	208908	201121A	#11
L32-10	2	4	204371	"	"	"	"	#2	#1	"	"	"	"	"
	2	5	204372	"	"	"	"	"	"	"	"	"	"	"
	2	6	204373	"	"	"	"	"	"	"	"	"	"	"
L32-11	2	3	204370	208069	208222	208500	208531	204062	204278	204314A	204536	204521	208908	201121A #11
L32-12	2	4	204371	"	"	"	"	#2	#1	"	"	"	"	"
	2	5	204372	"	"	"	"	"	"	"	"	"	"	"
	2	6	204373	"	"	"	"	"	"	"	"	"	"	"
L32-13	2	3	204370	208070	208223	208500	208531	204062	204704	204314A	204536	204521	208908	201121A #16
L32-14	2	4	204371	"	"	"	"	#4	#3	"	"	"	"	"
	2	5	204372	"	"	"	"	"	"	"	"	"	"	"
	2	6	204373	"	"	"	"	"	"	"	"	"	"	"
L32-15	2	3	204393	208074	204420	208507	208532	204062	204278	204314A	204536	204521	208908	201121A #11
L32-16	2	4	204396	"	"	"	"	#2	#1	"	"	"	"	"
	2	5	204397	"	"	"	"	"	"	"	"	"	"	"
	2	6	204398	"	"	"	"	"	"	"	"	"	"	"
L32-17	2	3	204395	208075	204421	208507	208532	204702	204704	204314A	204536	204521	208908	201121A #16
L32-18	2	4	204396	"	"	"	"	#4	#3	"	"	"	"	"
	2	5	204397	"	"	"	"	"	"	"	"	"	"	"
	2	6	204398	"	"	"	"	"	"	"	"	"	"	"
L32-30	3	3	204294B	208062	208216	208501	208531	204062	204278	204314A	204536	208909	201121A	#11
L32-32	3	3	204295B	"	"	"	"	#2	#1	"	"	"	"	"
	3	5	204292B	"	"	"	"	"	"	"	"	"	"	"
	3	6	204295B	"	"	"	"	"	"	"	"	"	"	"
L32-31	3	3	204294B	208063	208215	208501	208531	204702	204704	204314A	204536	204521	208909	201121A #14
L32-33	3	4	204039B	"	"	"	"	#4	#3	"	"	"	"	"
	3	5	204252B	"	"	"	"	"	"	"	"	"	"	"
	3	6	204295B	"	"	"	"	"	"	"	"	"	"	"
L32-34	3	3	204294B	208064	208217	208501	208531	204702	204704	204314A	204536	204521	208909	201121A #16
L32-35	3	4	204039B	"	"	"	"	#4	#3	"	"	"	"	"
	3	5	204252B	"	"	"	"	"	"	"	"	"	"	"
	3	6	204295B	"	"	"	"	"	"	"	"	"	"	"

共通ゲージパーツ		COMMON GAUGE PARTS	
204782	オーバーロック針表前	204782	Overlock needle guard front
204781	オーバーロック針表後	204781	Overlock needle guard rear
204072	トルーパー	204072	Lower looper
204161	トノメ	204161	Lower knife

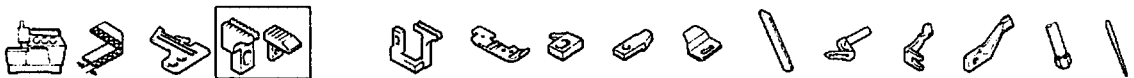
Please order by part number.



MACHINE TYPE	GAUGE NG SW	NEEDLE PLATE	MAIN FEED DOG	DIFF. FEED DOG	PRESSER FOOT BODY	FINGER	FAB. GRD	UNCURLER	LOWER KNIFE	UPPER LOOPER	NEEDLE FRONT	GUARD REAR	NEEDLE BAR COMP.	NEEDLE
L52-26	3 202542E 4 202546E 5 202596E 6 202597E	208080-BF	204691 -BF	201230C	201224B	201265B	204668	201127	204702 #4	204634	209009	204623	DCX1 #14	
L52-27	3 202542E 4 202546E 5 202596E 6 202597E 7 204797 8 204731	208080-BF	204679 -BF	201230C	201224B	201265B	204668	201127	204703 #6	204634	204635	204623	DCX1 #18	
L52-28	3 202542E 4 202546E 5 202596E 6 202597E	208078-BF	204690 -BF	201230C	201224B	201265B	204668	201127	204062 #2	204634	209009	204623	DCX1 #11	
L52-31	3 202542E 4 202546E 5 202596E 6 202597E	208086	204724	205135 205136	----- -----	----- -----	210584	201127	204062 #2	204634	209009	204623	DCX1 #11	
L52-53	3 205238 4 205236 5 205237 6 205238	208085-BF	204722 -BF	205252	201224B	201265B	210584	201127	204062 #2	204634	209009	204623	DCX1 #11	
L52-54	3 205320 4 205321 5 205322 6 205323	208083-BF	204693 -BF	202799	201224B	201265B	210584	201127	204702 #4	204634	209009	204623	DCX1 #14	
L52-57	3 205324 4 205325 5 205326 6 205327	208079-BF	204676 -BF	205253	201224B	201265B	210584	201127	204702 #4	204634	209009	204623	DCX1 #14	
L52-260	5 209257 6 209224	209293	-----	209226	-----	-----	-----	202295	204703 #6	204634	209009	204623	DCX1 #18	

共通ゲージパーツ COMMON GAUGE PARTS
 204072 下ルーパー Lower looper
 201121A 上ノス Upper knife

Please order by part number.



MACHINE TYPE	GAUGE NG SW	NEEDLE PLATE	MAIN FEED DOG	DIFF. FEED DOG	PRESSER FOOT BODY	FINGER	FAB. GRD	UNCURLER	LOWER KNIFE	UPPER LOOPER	NEEDLE FRONT	GUARD REAR	NEEDLE BAR COMP.	NEEDLE
エム2114	7-5	0449	エム2114	7-5	2229A	エム2114	2229A	2229A	2229A	2229A	2229A	2229A	2229A	2229A
L52-01	2	209298	208090-BF	204730	201152E	201155C	-----	210584	202295	204062	204634	209009	204623	DCX1 #9
	3	209299	"	-BF	"	"	-----	"	"	#2	"	"	"	"
	4	205773	"	"	"	"	-----	"	"	"	"	"	"	"
	5	209300	"	"	"	"	-----	"	"	"	"	"	"	"
L52-0151	2	202616	208090-BF	204977	201152E	201155C	-----	210584	202295	204062	204634	209009	204623	DCX1 #9
	3	202617	"	-BF	"	"	-----	"	"	#2	"	"	"	"
	4	202618	"	"	"	"	-----	"	"	"	"	"	"	"
	5	204913	"	"	"	"	-----	"	"	"	"	"	"	"
L52-02	2	209298	208090-BF	204730	201473B	201224B	-----	210584	202295	204062	204634	209009	204623	DCX1 #9
	3	209299	"	-BF	"	"	-----	"	"	#2	"	"	"	"
	4	205773	"	"	"	"	-----	"	"	"	"	"	"	"
	5	209300	"	"	"	"	-----	"	"	"	"	"	"	"
L52-03	3	205320	208334	204907	202799	201224B	201265B	210584	202295	204704	204634	209009	204623	DCX1 #14
	4	205321	"	"	"	"	"	"	"	#3	"	"	"	"
	5	205322	"	"	"	"	"	"	"	"	"	"	"	"
	6	205323	"	"	"	"	"	"	"	"	"	"	"	"
L52-1652	1.5	205465	208911	204730	201230C	205925	201265B	204668	202295	204062	204634	209009	204623	DCX1 #11
										#2				
L52-17	3	202542E	208078-BF	204676	201230C	201224B	201265B	204668	201127	204062	204634	209009	204623	DCX1 #9
	4	202546E	"	-BF	"	"	"	"	"	#2	"	"	"	"
	5	202596E	"	"	"	"	"	"	202295	"	"	"	"	"
	6	202597E	"	"	"	"	"	"	"	"	"	"	"	"
L52-1751	4	209294	208078-BF	204676-BF	201230C	201224B	201265B	204668	201127	204062	204634	209009	204623	DCX1 #9
										#2				
L52-24	3	205324	208337	204690	202799	201224B	201265B	210584	201127	204704	204634	209009	204623	DCX1 #14
	4	205325	"	"	"	"	"	"	"	#3	"	"	"	"
	5	205326	"	"	"	"	"	"	202295	"	"	"	"	"
	6	205327	"	"	"	"	"	"	"	"	"	"	"	"

共通ゲージパーツ COMMON GAUGE PARTS
 204072 下ルーパー Lower looper
 201121A 上ノス Upper knife

Please order by part number.

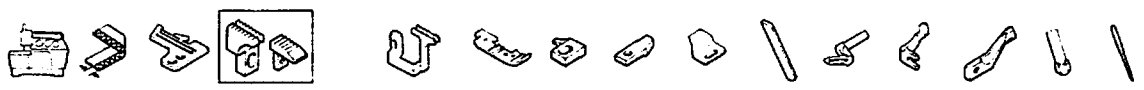


MACHINE TYPE	GAUGE NG SW	NEEDLE PLATE	MAIN FEED DOG	DIFF. FEED DOG	PRESSER FOOT BODY	FOOT FINGER	FAB. GRD	UNCURLER	LOWER KNIFE	UPPER LOOPER	NEEDLE FRONT	GUARD REAR	NEEDLE HOLDER	NEEDLE
L52-09	2 3 208322 2 4 208323 3 3 208033 3 4 208034 3 5 208035	208322 208323 208033 208034 208035	208091	208041	201230C 201396B 201310A 208049 208050	201396B 201310A 208049 208050	201265B 204668	204668	201127 204702 202295	204702 204659 209009	204659 209009	209009	208905	DCX1 #11
L52-11	2 2 208753 2 3 205255 2 4 202554E 2 5 202499E	208753 205255 202554E 202499E	208078-BF	204676 -BF	201230C 201396B 201310A 208049 208050	201396B 201310A 208049 208050	201265B 204668	204668	201127 202295	204702 204659 209009	204659 209009	209009	208905	DCX1 #11
L52-29	2 52-5 208030 2 54 208031 2 55 208032 3 3 208033 3 4 208034 3 5 208035	208030 208031 208032 208033 208034 208035	208093-BF	208044 -BF	201230C 208049 208050 208049 208050	208049 208050 208049 208050	201265B 204668	204668	201127 202295	204663 208051 209009	208051 209009	209009	208906	DCX1 #14
L52-37	2 2 208753 2 3 205255 2 4 202554E 2 5 202499E	208753 205255 202554E 202499E	208086	204724	205136 201230C 201396B 201310A 208049 208050	205136 201230C 201396B 201310A 208049 208050	210584	210584	201127 202295	204702 204659 209009	204659 209009	209009	208905	DCX1 #11
L52-51	2 4 205243 2 5 205244	205243 205244	208079-BF	204676 -BF	205253 201310A 201265B 210584	205253 201310A 201265B 210584	210584	210584	202295 204702 204659	204702 204659 209009	204659 209009	209009	208905	DCX1 #11
L52-59	2 3 208325 2 4 208326 2 5 208327 3 3 208036 3 4 208037 3 5 208038	208325 208326 208327 208036 208037 208038	208092-BF	208041 -BF	202799 201396B 201310A 205253 208049 208050	202799 201396B 201310A 205253 208049 208050	201265B 210584	210584	201127 204702 202295 201127 202295	204702 204659 209009 208053 208907	204659 209009	209009	208905	DCX1 #11

共通ゲージパーツ COMMON GAUGE PARTS

204072 ドルバー Lower looper
201121A トノス Upper knife104頁参照
See page 104

Please order by part number.



MACHINE TYPE	GAUGE NG SW	NEEDLE PLATE	MAIN FEED DOG	DIFF. FEED DOG	PRESSER FOOT BODY	FOOT FINGER	FAB. GRD	UNCURLER	LOWER KNIFE	UPPER LOOPER	NEEDLE FRONT	GUARD REAR	NEEDLE HOLDER	NEEDLE
L52-05	1 52 202674 1 53 202702 2 2 202702 2 3 202702 2 4 202675	202674 202702 202702 202702 202675	208082-BF	204693 -BF	201230C 201396B 201265B 204668	201396B 201310A 208735 204668	201265B 204668	204668	202295 204949 204659	204949 204659 209009	204659 209009	209009	208904	DCX3 #9
L52-0551	2 2 202702 2 3 202702 2 4 202675	202702 202702 202675	208082-BF	204693 -BF	208730 208731 208732 208732	208730 208731 208732 208732	204668	204668	202295 204949 204659	204949 204659 209009	204659 209009	209009	208905	DCX1 #9
L52-12	2 2 208753 2 3 205255 2 4 202554E	208753 205255 202554E	208078-BF	204690 -BF	208730 208731 208732 208732	208730 208731 208732 208732	204668	204668	201127 202295	204963 204659 209009	204659 209009	209009	208905	DCX1 #11
L52-13	2 2 208753 2 3 205255 2 4 202554E	208753 205255 202554E	208078-BF	204676 -BF	208730 208731 208732 208732	208730 208731 208732 208732	204668	204668	201127 202295	204949 204659 209009	204659 209009	209009	208905	DCX1 #9
L52-15	2 2 205256 2 3 205257	205256 205257	208090-BF	204977 -BF	201230C 201396B 201265B 204668	201396B 201310A 208735 204668	201265B 204668	204668	202295 204964 204659	204964 204659 209009	204659 209009	209009	208905	DCX1 #14
L52-18	2 2 208753 2 3 205255 2 4 202554E	208753 205255 202554E	208078-BF	204690 -BF	208730 209171 208651 208651	208730 209171 208651 208651	204668	204668	201127 202295	204665 204659 209009	204659 209009	209009	208905	DCX1 #11
L52-1851	2 2 208753 2 3 205255 2 4 202554E	208753 205255 202554E	208080-BF	204691 -BF	208730 209171 208651 208651	208730 209171 208651 208651	204668	204668	201127 202295	204990 204659 209009	204659 209009	209009	208905	DCX1 #11
L52-1852	2 2 208753 2 3 205255 2 4 202554E	208753 205255 202554E	208078-BF	204690 -BF	208730 209171 208651 208651	208730 209171 208651 208651	204668	204668	201127 202295	209209 204659 209009	204659 209009	209009	208905	DCX1 #14
L52-23	2 2 208753 2 3 205255 2 4 202554E 2 52-5 208030 2 54 208031	208753 205255 202554E 208030 208031	208080-BF	204691 -BF	208730 208731 208732 208732	208730 208731 208732 208732	204668	204668	201127 202295	204964 204659 209009	204659 209009	209009	208905	DCX1 #14
L52-25	1 52 204910 1 53 204911 2 2 205256 2 3 205257	204910 204911 205256 205257	208090-BF	204730 -BF	201230C 201396B 201265B 204668	201396B 201310A 208735 204668	201265B 204668	204668	202295 204949 204659	204949 204659 209009	204659 209009	209009	208904	DCX3 #9
L52-34	2 2 208753 2 3 205255 2 4 202554E	208753 205255 202554E	208086	204724	205136 201230C 201396B 201310A 208049 208050	205136 201230C 201396B 201310A 208049 208050	210584	210584	201127 202295	204963 204659 209009	204659 209009	209009	208905	DCX1 #11
L52-52	2 4 205243	205243	204679-BF	204676 -BF	205253 201310A 201265B 210584	205253 201310A 201265B 210584	210584	210584	202295 204963 204659	204963 204659 209009	204659 209009	209009	208905	DCX1 #11
L52-55	1 53 202981 2 3 202982 2 4 202983	202981 202982 202983	208083-BF	204693 -BF	202799 201396B 201265B 210584	202799 201396B 201265B 210584	210584	210584	202295 204949 204659	204949 204659 209009	204659 209009	209009	208904	DCX3 #9
L52-56	3 3 208036 3 4 208037	208036 208037	208092-BF	208041 -BF	205253 208049 208050	205253 208049 208050	201265B 210584	210584	201127 202295	204949 208053 209009	208053 209009	209009	208907	DCX1 #9

共通ゲージパーツ

204072 ドルバー (L52-18a, 18bを除く) Lower looper except L52-18a, 18b
204991 ドルバー (L52-18a, 18b専用) Lower looper for L52-18a, 18b only
201121A トノス Upper knife



MACHINE TYPE	GAUGE NG SW	NEEDLE PLATE	MAIN FEED DOG COMP.	DIFF. FEED DOG	PRESSER FOOT C3MP.	FAR.GRD	UPPER LOOPER	UPPER SPREADER	#401 LOOPER	NEEDLE GUARD FRONT	NEEDLE GUARD REAR	NEEDLE HOLDER	UPPER KNIFE	NEEDLE SIZE	
515-4-26	2 3	204343A	208063	208215	208500	208531	204062	204278	204314A	204536	204521	208908	201121A	#11	
516-4-26	2 4	204344A	208069	208215	208501	208531	204062	204278	204314A	204536	204521	208909	201121A	#11	
		204345A					#2	#1							
	2 5	204345A													
		204346A													
	2 6	204346A													
		204294B	208063	208215	208501	208531	204062	204278	204314A	204536	204521	208909	201121A	#14	
	3 3	204294B	208063	208215	208501	208531	204062	204278	204314A	204536	204521	208909	201121A	#14	
		204039B	208069	208215	208501	208531	204062	204278	204314A	204536	204521	208909	201121A	#14	
	3 4	204039B	208069	208215	208501	208531	204062	204278	204314A	204536	204521	208909	201121A	#14	
		204252B													
	3 5	204252B													
		204295B													
515-4-27	3 6	204295B													
		204358A	208063	208215	208502	208531	204062	204278	204433	204042	204522	208910	201121A	#14	
	5 3	204358A	208063	208215	208502	208531	204062	204278	204433	204042	204522	208910	201121A	#14	
		204359A	208069	208215	208502	208531	204062	204278	204433	204042	204522	208910	201121A	#14	
	5 4	204359A	208069	208215	208502	208531	204062	204278	204433	204042	204522	208910	201121A	#14	
		204360A													
		204361A													
	5 6	204361A													
		204362	208063	208218	208503	208531	204062	204278	204314A	204536	204521	208908	202527A	#11	
	515-4-27	2 3	204362	208063	208218	208503	208531	204062	204278	204314A	204536	204521	208908	202527A	#11
	516-4-27	2 4	204363	208071	208218	208504	208531	204062	204278	204314A	204536	204521	208909	202527A	#11
			204364					#2	#1						
2 5		204364													
		204365													
2 6		204365													
		204366	208063	208218	208504	208531	204062	204278	204314A	204536	204521	208909	202527A	#11	
3 3		204366	208063	208218	208504	208531	204062	204278	204314A	204536	204521	208909	202527A	#11	
		204367	208071	208218	208504	208531	204062	204278	204314A	204536	204521	208909	202527A	#11	
3 4		204367	208071	208218	208504	208531	204062	204278	204314A	204536	204521	208909	202527A	#11	
		204368					#2	#1							
3 5		204368													
		204369													
	204369														



MACHINE TYPE	GAUGE NG SW	NEEDLE PLATE	MAIN FEED DOG	AUX FEED DOG	DIFF. FEED DOG	PRESSER BODY	FOOT FINGER	FAB. GRD	UNCURLER	LOWER KNIFE	UPPER LOOPER	NEEDLE FRONT	GUARD REAR	NEEDLE HOLDER	NEEDLE
シンサイネキ	NG SW	ナギイタ	ナギイタ	ナギイタ	ナギイタ	ナギイタ	ナギイタ	ナギイタ	ナギイタ	ナギイタ	ナギイタ	ナギイタ	ナギイタ	ナギイタ	ナギイタ
L52-12A	2 2	208753	208078	204674	204690	201230C	201396B	201265B	201668	201127	204963	204659	208905	DC X 1	#11
	2 3	202555	-	-	-	-	-	-	-	202295	# 8	-	-	-	-
	2 4	202554E	-	-	-	-	-	-	-	-	-	-	-	-	-
L52-13A	2 2	208753	208078	204674	204676	201230C	201396B	201265B	201668	201127	204949	204659	208905	DC X 1	#9
	2 3	202555	-	-	-	-	-	-	-	202295	# 11	-	-	-	-
	2 4	202554E	-	-	-	-	-	-	-	-	-	-	-	-	-
L52-21A	2 2	208753	208080	204674	204691	201230C	201396B	201265B	201668	201127	204964	204659	208905	DC X 1	#14
	2 3	202555	-	-	-	-	-	-	-	202295	# 9	-	-	-	-
	2 4	202554E	-	-	-	-	-	-	-	-	-	-	-	-	-
	2.5 2.5	208030	208093	-	208044	-	201310A	-	-	201127	-	208051	-	208906	-
	2.5 4	208031	-	-	-	-	208050	-	-	202295	-	-	-	-	-
	5	205326	208087	204677	204724	208782	-----	-----	210584	201127	204062	204634	208909	204623	DC X 1
L52-31P	-	-	-	-	-	-	-	-	-	-	# 2	-	-	-	#11
L52-34P	2 3	205235	208087	204677	204724	208782	-----	-----	210584	202295	204963	204659	208909	208905	DC X 1
L52-34P	2 4	205233	-	-	-	-	-	-	-	-	# 8	-	-	-	#11
L52-52P	2 4	205233	208079-BF	204677	204676-BF	211873-TA	211875-TA	-	-	202295	204963	204659	208909	208905	DC X 1
L52-52P	-	-	-	-	-	-	-	-	-	-	# 8	-	-	-	#11
L52-57P	3	205324	208079	204677	204676	211873-TA	211875-TA	-	-	201127	204702	204634	208909	204623	DC X 1
L52-57P	4	205325	-	-	-	-	-	-	-	-	# 4	-	-	-	#14
	5	205326	-	-	-	-	-	-	-	202295	-	-	-	-	-
L52-350P	5	205326	209325-BF	209327-BF	209328-BF	209331-TA	211874-TA	-	-	202295	204062	204634	208909	204623	DC X 1
L52-350P	-	-	-	-	-	-	-	-	-	-	# 2	-	-	-	#9
L52-351P	2 4	205233	209325-BF	209327-BF	209328-BF	209331-TA	211875-TA	-	-	202295	204963	204659	208909	208905	DC X 1
L52-351P	-	-	-	-	-	-	-	-	-	-	# 8	-	-	-	#9

共通ゲージパーツ COMMON GAUGE PARTS
 204072 下ローパー Lower looper
 201121A 上ノス Upper knife



MACHINE TYPE	GAUGE NG 54	NEEDLE PLATE	MAIN FEED DOG COMP.	DIFF. FEED DOG	PRESSER FOOT COMP.	UPPER FAB. GRD. LOOPER	UPPER SPREADER	401 LOOPER	NEEDLE GUARD FRONT	NEEDLE GUARD REAR	NEEDLE HOLDER	UPPER KNIFE	NEEDLE SIZE
515-4-30	2 3	204370	208069	208222	208500	208531	204062	204278	204314A	204536	204521	208908	201121A #11
516-4-30	2 4	204371	830-075	830-151	820-037	560-045	810-218	810-215	810-217	561-211	561-219	843-017	870-214
	2 5	801-280					#2	#1					
	2 6	204372											
		801-281											
	3 3	204373											
		801-282											
	3 3	204374	208069	208222	208501	208531	204702	204704	204314A	204536	204521	208909	201121A #14
	3 4	801-283	830-075	830-151	820-038	560-045	810-009	810-011	810-217	561-211	561-219	843-018	870-214
	3 5	204375					#4	#3					
		801-284											
	3 5	204376											
		801-285											
	3 6	204377											
		801-286											
	3 3	204378	208063	208224	208502	208531	204702	204704	204314A	204042	204522	208910	201121A #14
	3 4	801-287	830-069	830-147	820-039	560-045	810-009	810-011	810-219	561-218	561-220	843-019	870-214
	3 5	204379					#4	#3					
		801-288											
	3 5	204380											
		801-289											
	3 6	204381											
		801-290											
515-4-31	2 3	204370	208070	208223	208500	208531	204702	204704	204314A	204536	204521	208908	201121A #16
516-4-31	2 4	801-279	830-076	830-141	820-037	560-045	810-009	810-011	810-217	561-211	561-219	843-017	870-214
	2 5	204371					#4	#3					
		801-280											
	2 5	204372											
		801-281											
	2 6	204373											
		801-282											
	3 3	204374	208070	208223	208501	208531	204702	204704	204314A	204536	204521	208909	201121A #16
	3 4	801-283	830-076	830-141	820-038	560-045	810-009	810-011	810-217	561-211	561-219	843-018	870-214
		801-284					#4	#3					
	3 5	204376											
		801-285											
	3 6	204377											
		801-286											
	3 3	204378	208064	208225	208502	208531	204702	204704	204314A	204042	204522	208910	201121A #16
	3 4	801-287	830-070	830-142	820-039	560-045	810-009	810-011	810-219	561-218	561-220	843-019	870-214
	3 5	204379					#4	#3					
		801-288											
	3 5	204380											
		801-289											
	3 6	204381											
		801-290											

MACHINE TYPE	GAUGE NG 54	NEEDLE PLATE	MAIN FEED DOG COMP.	DIFF. FEED DOG	PRESSER FOOT COMP.	UPPER FAB. GRD. LOOPER	UPPER SPREADER	401 LOOPER	NEEDLE GUARD FRONT	NEEDLE GUARD REAR	NEEDLE HOLDER	UPPER KNIFE	NEEDLE SIZE
515-4-28	2 3	204343A	208062	208216	208500	208531	204062	204278	204314A	204536	204521	208908	201121A #11
516-4-28	2 4	204344A	830-068	830-139	820-037	560-045	810-218	810-215	810-217	561-211	561-219	843-017	870-214
	2 5	204345A					#2	#1					
	2 6	204346A											
		801-256											
	3 3	204294A	208062	208216	208501	208531	204062	204278	204314A	204536	204521	208909	201121A #11
	3 4	801-275	830-068	830-139	820-038	560-045	810-218	810-215	810-217	561-211	561-219	843-018	870-214
		204039B					#2	#1					
	3 5	204252B											
		801-276											
	3 6	204295B											
		801-277											
		801-278											
515-4-29	2 3	204362	208066	208219	208503	208531	204062	204278	204314A	204536	204521	208908	202527A #11
516-4-29	2 4	801-267	830-072	830-140	820-040	560-045	810-218	810-215	810-217	561-211	561-219	843-017	870-005
	2 5	204363					#2	#1					
		801-268											
	2 6	204364											
		801-269											
	3 3	204365											
		801-270											
	3 3	204366	208066	208219	208504	208531	204702	204704	204314A	204536	204521	208909	202527A #14
	3 4	801-271	830-072	830-140	820-041	560-045	810-009	810-011	810-217	561-211	561-219	843-018	870-005
	3 5	204367					#4	#3					
		801-272											
	3 5	204368											
		801-273											
	3 6	204369											
		801-274											

COMMON PARTS:

204782 323-561-014 Overlook needle guard (front)
 204781 323-561-013 Overlook needle guard (rear)
 204072 323-810-216 Lower looper
 204161 323-870-213 Lower knife

ABBREVIATIONS:

NG = Needle Gauge
 SH = Seam Width
 COMP. = Complete
 FAB.GRD = Fabric Guard

PLEASE NOTE:

All product code numbers begin with prefix 323-.



MACHINE TYPE	GAUGE NO. & S	NEEDLE PLATE	MAIN FEED DOG COMP.	DIFF. FEED DOG	PRESSER COMP.	FOOT FAB. GRD	UPPER LOOPER	UPPER SPREADER	401 LOOPER	NEEDLE GUARD FRONT	NEEDLE GUARD REAR	NEEDLE HOLDER	UPPER KNIFE	NEEDLE SIZE
515-A-38	2 3	204935	208074	204420	208507	208532	204062	204278	204314A	204536	204521	208908	201121A	#11
		801-050	830-080	830-291	820-036	560-054	810-218	810-219	810-217	561-211	561-219	843-017	870-214	
516-A-38	2 4	204936					#2	#1						
		801-051												
	2 5	204937												
		801-052												
	2 6	204938												
		801-053												
	3 3	204939	208074	204420	208508	208532	204702	204704	204314A	204536	204521	208909	201121A	#14
		801-054	830-080	830-291	820-035	560-054	810-009	810-011	810-217	561-211	561-219	843-018	870-214	
	3 4	204940					#4	#3						
		801-055												
	3 5	204941												
		801-056												
	3 6	204942												
		801-057												
	5 3	204943	208076	204422	208509	208532	204702	204704	204431	204042	204522	208910	201121A	#14
		801-058	830-082	830-295	820-036	560-054	810-009	810-011	810-219	561-218	561-220	843-019	870-214	
	5 4	204944					#4	#3						
		801-059												
	5 5	204945												
		801-060												
	5 6	204946												
		801-061												
515-A-39	2 3	204935	208075	204421	208507	208532	204702	204704	204314A	204536	204521	208908	201121A	#16
		801-050	830-081	830-245	820-034	560-054	810-009	810-011	810-217	561-211	561-219	843-017	870-214	
516-A-39	2 4	204936					#4	#3						
		801-051												
	2 5	204937												
		801-052												
	2 6	204938												
		801-053												
	3 3	204939	208075	204421	208508	208532	204702	204704	204314A	204536	204521	208909	201121A	#16
		801-054	830-081	830-245	820-035	560-055	810-009	810-011	810-217	561-211	561-219	843-018	870-214	
	3 4	204940					#4	#3						
		801-057												
	3 5	204941												
		801-056												
	3 6	204942												
		801-057												
	5 3	204943	208077	204423	208509	208532	204702	204704	204431	204042	204522	208910	201121A	#16
		801-058	830-083	830-297	820-036	560-054	810-009	810-011	810-219	561-218	561-220	843-019	870-214	
	5 4	204944					#4	#3						
		801-059												
	5 5	204945												
		801-060												
	5 6	204946												
		801-061												



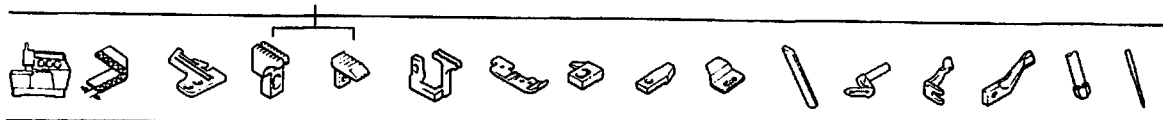
MACHINE TYPE	GAUGE NO. & S	NEEDLE PLATE	MAIN FEED DOG COMP.	DIFF. FEED DOG	PRESSER COMP.	FOOT FAB. GRD.	UPPER LOOPER	UPPER SPREADER	401 LOOPER	NEEDLE GUARD FRONT	NEEDLE GUARD REAR	NEEDLE HOLDER	UPPER KNIFE	NEEDLE SIZE
515-A-32	3 3	204366 801-271	208067 830-073	208220 830-145	208504 820-041	208531 560-045	204702 810-009	204704 810-011	204314A 810-217	204536 561-211	204521 561-219	208909 843-018	202527A 870-005	#16
516-A-32	3 4	204367 801-272	"	"	"	"	" #4	" #3	"	"	"	"	"	
	3 5	204368 801-273	"	"	"	"	"	"	"	"	"	"	"	
	3 6	204369 801-274	"	"	"	"	"	"	"	"	"	"	"	
515-A-33	3 3	204294A 801-275	208064 830-070	208217 830-139	208501 820-038	208531 560-045	204702 810-009	204704 810-011	204314A 810-217	204536 561-211	204521 561-219	208909 843-018	201121A 870-214	#16
516-A-33	3 4	204295A 801-276	"	"	"	"	" #4	" #3	"	"	"	"	"	
	3 5	204296A 801-277	"	"	"	"	"	"	"	"	"	"	"	
	3 6	204295B 801-27A	"	"	"	"	"	"	"	"	"	"	"	
	5 3	204358A 801-263	208064 830-070	208217 830-139	208502 820-039	208531 560-045	204702 810-009	204704 810-011	204431 810-219	204042 561-218	204522 561-220	208910 843-019	201121A 870-214	#16
	5 4	204359A 801-264	"	"	"	"	" #4	" #3	"	"	"	"	"	
	5 5	204360A 801-310	"	"	"	"	"	"	"	"	"	"	"	
	5 6	204361A 801-266	"	"	"	"	"	"	"	"	"	"	"	
515-A-37	2 3	204370 801-279	208068 830-074	208221 830-146	208500 820-037	208531 560-045	204062 810-218	204278 810-215	204314A 810-217	204536 561-211	204521 561-219	208908 843-017	201121A 870-214	#11
516-A-37	2 4	204371 801-280	"	"	"	"	" #2	" #1	"	"	"	"	"	
	2 5	204372 801-281	"	"	"	"	"	"	"	"	"	"	"	
	2 6	204373 801-282	"	"	"	"	"	"	"	"	"	"	"	
	3 3	204374 801-283	208068 830-074	208221 830-146	208501 820-038	208531 560-045	204062 810-218	204278 810-215	204314A 810-217	204536 561-211	204521 561-219	208909 843-018	201121A 870-214	#11
	3 4	204375 801-284	"	"	"	"	" #2	" #1	"	"	"	"	"	
	3 5	204376 801-285	"	"	"	"	"	"	"	"	"	"	"	
	3 6	204377 801-286	"	"	"	"	"	"	"	"	"	"	"	

COMMON PARTS:
 204782 323-561-014 Overlock needle guard (front)
 204781 323-561-013 Overlock needle guard (rear)
 204072 323-810-216 Lower looper
 204161 323-870-213 Lower knife

ABBREVIATIONS:
 NG = Needle Gauge
 SM = Seam Width
 CHMP. = Complete
 FAB.GRD. = Fabric Guard

PLEASE NOTE:
 All product code numbers begin with prefix 323-.

Please order by part number.



MACHINE TYPE	GAUGE NO. & SW	NEEDLE PLATE	MAIN FEED DOG	AUX. FEED DOG	DIFF. FEED DOG	PRESSER FOOT	ROD	FINGER	FAB. GRD	UNCURLER	LOWER KNIFE	UPPER LOOPER	NEEDLE GUARD FRONT	NEEDLE GUARD REAR	BAR COMP.	NEEDLE
503-4-4A	3	205370	208336	208338	204907	202799	201224B	201265B	210584	202295	204704	204634	204635	204623	DCX27	#14
	4	205321	801-062	830-136	830-136	830-060	820-286	863-007	854-200	843-004	870-210	810-011	561-009	561-010	591-003	#14
	5	205322	801-064													
	6	205323	801-065													
503-4-4B	3	205324	208337	208338	204690	202799	201224B	201265B	210584	201127	204704	204634	204635	204623	DCX27	#14
	4	205325	801-066	830-135	830-136	830-057	820-286	863-007	854-200	843-004	870-211	810-011	561-009	561-010	591-003	#14
	5	205326	801-067													
	6	205327	801-069													
504-4-7	3	207542E	204675A	204674	204676	201230C	201224B	201265B	204668	201127	204062	204634	204635	204623	DCX27	#11
	4	207546E	801-026	830-096	830-094	830-033	820-019	863-007	854-200	843-004	870-211	810-218	561-009	561-010	591-003	#11
	5	207546E	801-027													
	6	207546E	801-028													
	6	207547E	801-029													
504-4-16S2	1.5	205465	204729A	208912	204730	201230C	205925	201265B	204668	202295	204062	204634	204635	204623	DCX27	#11
	4	205465	830-103	830-363	830-059	820-019	863-020	854-200	843-004	870-210	810-218	561-009	561-010	591-003	#11	
504-4-17	3	205324	204723A	204677	204724	205135	-----	-----	-----	201127	204702	204634	204635	204623	DCX27	#14
	4	205325	801-066	830-108	830-037	830-036	820-013	-----	-----	870-211	810-009	561-009	561-010	591-003	#14	
	5	205326	801-067					205136	-----	202295						
	6	205327	801-069					820-014	-----	870-210						
504-4-19	2	202616	204729A	204674	204730	201473B	201224B	-----	210584	202295	204062	204634	204635	204623	DCX27	#9
	3	202617	801-038	830-103	830-034	830-059	820-022	863-007	843-004	870-210	810-218	561-009	561-010	591-003	#9	
	4	202618	801-039					-----	-----							
	5	202619	801-222					-----	-----							
	6	202620	801-045					-----	-----							
504-4-21	3	202542E	204723A	204674	204724	205135	-----	-----	210584	201127	204062	204634	204635	204623	DCX27	#11
	4	202546E	801-026	830-108	830-094	830-036	820-013	-----	843-004	870-211	810-218	561-009	561-010	591-003	#11	
	5	202546E	801-027					-----	-----							
	6	202546E	801-028					-----	-----							
	6	202547E	801-029					-----	-----							

COMMON PARTS: 201121A 323-870-214 Upper knife See page 10C for more information.
 204072 323-810-216 Lower looper

-43-

Please order by part number.



MACHINE TYPE	GAUGE NO. & SW	NEEDLE PLATE	MAIN FEED DOG	DIFF. FEED DOG	PRESSER FOOT	ROD	FINGER	FAB. GRD	UNCURLER	UPPER LOOPER	UPPER KNIFE	NEEDLE GUARD FRONT	NEEDLE GUARD REAR	NEEDLE HOLDER	UPPER KNIFE	NEEDLE SIDE
515-4-51	5 5	204700	208064	208217	208506	204683	204703	204705	204431	204042	204522	208910	201121A	#19		
	5 6	204701	801-034	830-142	820-033	560-029	810-010	810-012	810-219	561-218	561-220	843-019	870-214			
516-4-51	5 6	204701	801-035													
515-4-52	5 5	204528	208064	208217	208506	204683	204703	204705	204431	204042	204522	208910	201121A	#19		
	5 6	204529	801-038	830-070	830-159	820-033	560-029	810-010	810-012	810-219	561-218	561-220	843-019	870-214		
516-4-52	5 6	204529	801-039													
516-4-91	8 5	208883	208063	208224	208884	-----	204702	204704	204431	204042	204522	208910	201121A	#9		
		801-754	830-069	830-147	820-316		810-009	810-011	810-219	561-218	561-220	843-029	870-214			
516-4-355	3 2	208674	208066	208219	208649	208531	204963	-----	204314A	204536	204521	208965	201121A	#11		
	3 4	208648	801-755	830-072	830-140	820-317	560-045	810-227	810-217	561-211	561-219	843-021	870-214			
515-4-359	3 2	208674	208066	208219	208649	208531	204702	-----	204314A	204536	204521	208965	201121A	#11		
	3 4	208648	801-755	830-072	830-140	820-317	560-045	810-009	810-217	561-211	561-219	843-021	870-214			
516-4-355	3 2	208674	208066	208215	209255	208531	204963	-----	204431	204042	204522	209254	201121A	#11		
	3 4	208676	801-757	830-069	830-137	820-318	560-045	810-227	810-219	561-218	561-220	843-030	870-214			
516-4-557	3 2	208675	208063	208215	209255	208531	204702	-----	204431	204042	204522	209254	201121A	#11		
	3 4	208676	801-757	830-069	830-137	820-318	560-045	810-009	810-219	561-218	561-220	843-030	870-214			
516-4-550	3 4	209195	208064	208219	208998	208531	204962	-----	204314A	204536	204521	208909	202527A	#11		
	3 5	209197	801-759	830-072	830-140	820-035	560-045	810-218	810-217	561-211	561-219	843-018	870-005			
516-4-551	3 4	209196	208063	208215	209202	208531	204962	-----	204314A	204536	204521	208909	201121A	#11		
	3 5	209197	801-761	830-069	830-137	820-036	560-045	810-218	810-217	561-211	561-219	843-018	870-214			
	5 4	209198	801-762					-----	204431	204042	204522	208910				
	5 5	209199	801-763					-----	810-219	561-218	561-220	843-019				
	5 6	209199	801-764					-----								

COMMON PARTS:
 204782 323-561-014 Overlock needle guard (front)
 204781 323-561-013 Overlock needle guard (rear)
 204072 323-810-216 Lower looper
 204161 323-870-213 Lower knife

ABBREVIATIONS:
 N2 = Needle Gauge
 SW = Seam Width
 COMP. = Complete
 FAB. GRD. = Fabric Guard

PLEASE NOTE:
 All product case numbers begin with prefix 323--

-42-

Please order by part number.

Please order by part number.



MACHINE TYPE	GAUGE	NEEDLE PLATE	MAIN FEED DOG	AUX. FEED DOG	DIFF. FEED DOG	PRESSER FOOT BODY	FINGER	FAB. GRD	UNCURLER	LOWER KNIFE	UPPER LOOPER	NEEDLE FRONT	GUARD REAR	NEEDLE BAR COM.	NEEDLE
504-4-59	3	202542F	204675A	204674	204690	201230C	201224B	201265B	204668	201127	204062	204634	204635	204623	DCX27 #11
	4	202546F	830-096	830-054	830-057	820-019	863-007	854-200	560-020	870-211	810-218	561-009	561-010	591-003	
	5	831-027								202295					
	6	202596F								870-210					
	7	831-028													
	8	202597F													
	9	831-029													
504-4-260	3	209257	209225	204674	204674	209226	201224B	201265B	204668	202295	204703	204634	204635	204623	DCX27 #18
	4	831-752	830-813	830-054		820-315				870-210	810-010	561-009	561-010	591-003	
	5	209224													
	6	831-753													

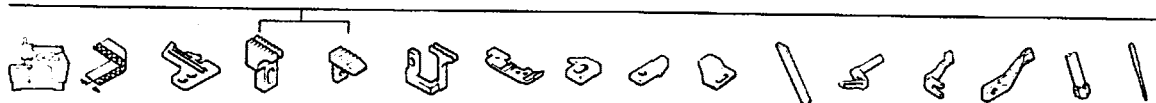
COMMON PARTS: 201121A 323-870-214 Upper knife
204072 323-810-216 Lower looper See page 100 for more information.

Assembly available.
See page 49.

MACHINE TYPE	GAUGE NO. & S.M.	NEEDLE PLATE FEED DOG	MAIN FEED DOG	AUX. FEED DOG	DIFF. FEED DOG	PRESSER FOOT BODY	FOOT FINGER	FAB. GRD	UNCURLFR	LOWER KNIFE	UPPER LOOPER	NEEDLE FRONT	GUARD REAR	NEEDLE BAR COM.	NEEDLE
504-4-25	2	202616	204729A	204674	204730	201152E	201155C	210584	202295	204062	204634	204635	204623	DCX27	#9
	3	831-038	830-103	830-054	830-059	820-021	863-212	843-004	870-210	810-218	561-009	561-010	591-003		
	4	202617													
	5	831-222													
	6	204913													
	7	831-045													
504-4-43	3	205235	204721A	204677	204722	205252	201224B	201265B	210584	201127	204702	204634	204635	204623	DCX27
	4	831-340	830-097	830-037	830-035	820-285	863-007	854-200	843-004	870-211	810-009	561-009	561-010	591-003	#14
	5	205236													
	6	831-341													
	7	205237								202295					
	8	831-342								870-210					
	9	205238													
	10	831-343													
504-4-45	3	205320	204692A	204677	204693	205799	201224B	201265B	210584	201127	204702	204634	204635	204623	DCX27
	4	831-062	830-093	830-037	830-034	820-286	863-007	854-200	843-004	870-211	810-009	561-009	561-010	591-003	#14
	5	205321													
	6	831-063													
	7	205322								202295					
	8	831-064								870-210					
	9	205323													
	10	831-065													
504-4-57	3	205324	204675A	204677	204676	205753	201224B	201265B	210584	201127	204702	204634	204635	204623	DCX27
	4	831-066	830-096	830-037	830-033	820-287	863-007	854-200	843-004	870-211	810-009	561-009	561-010	591-003	#16
	5	205325													
	6	831-067													
	7	205326								202295					
	8	831-068								870-210					
	9	205327													
	10	831-069													
504-4-65	3	202542E	204678A	204674	204679	201230C	201224B	201265B	204668	201127	204703	204634	204635	204623	DCX27
	4	831-026	830-094	830-054	830-056	820-019	863-007	854-200	560-020	870-211	810-010	561-009	561-010	591-003	#18
	5	202546F													
	6	831-027													
	7	202596F								202295					
	8	831-028								870-210					
	9	202597F													
	10	831-029													
504-4-66	3	202542E	204678A	204674	204691	201230C	201224B	201265B	204668	201127	204702	204634	204635	204623	DCX27
	4	831-026	830-094	830-054	830-058	820-019	863-007	854-200	560-020	870-211	810-009	561-009	561-010	591-003	#14
	5	202546F													
	6	831-027													
	7	202596F								202295					
	8	831-028								870-210					
	9	202597F													
	10	831-029													

COMMON PARTS: 201121A 323-870-214 Upper knife
204072 323-810-216 Lower looper See page 100 for more information.

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MACHINE TYPE	GAUGE NG SW	NEEDLE PLATE	MAIN FEED DOG	AUX. FEED DOG	DIFF. FEED DOG	DRESSER FOOT BODY	FINGER	FAB. GRD UNCURLER	LOWER KNIFE	UPPER LOOPER	NEEDLE FRONT	GUARD REAR	NEEDLE HOLDER	NEEDLE
512-4-72	2 3	202982 801-355 801-356	204692A 830-093	204677 830-037	204693 830-034	202799 820-286	201396B 863-215	201265B 854-200	210584 843-004	202295 870-210	204663 810-008	204659 561-011	209009 561-058	208905 843-014
512-4-73	2 3	208030 801-083 801-084 801-085	208040 830-087	204674 830-054	208044 830-091	201230C 820-019	208049 863-015	201265B 854-200	204668 860-020	201127 870-211	204663 810-008	208051 561-021	209009 561-058	208906 843-014
514-4-1851	2 2	208753 801-047 801-048 801-049	204678A 830-094	204674 830-054	204691 830-058	208730 820-047	209171 863-036	208735 851-028	204668 860-020	201127 870-211	204990 810-231	204659 561-011	209009 561-058	208905 843-014
514-4-1852	2 2	208753 801-047 801-048 801-049	204678A 830-094	204674 830-054	204691 830-058	208730 820-047	209171 863-036	208735 851-028	204668 860-020	201127 870-211	204990 810-231	204659 561-011	209009 561-058	208905 843-014
514-4-20	1.52	204910 801-044 801-048 801-049	204729A 830-103	204674 830-054	204730 830-059	201230C 820-019	201396B 863-215	201265B 854-200	204668 860-020	202295 870-210	204949 810-230	204659 561-011	209009 561-058	208904 843-013
514-4-61	2 2	208753 801-047 801-048 801-049	204678A 830-094	204674 830-054	204676 830-033	201230C 820-019	201396B 863-215	201265B 854-200	204668 860-020	201127 870-211	204949 810-230	204659 561-011	209009 561-058	208905 843-014
514-4-62	2 2	208753 801-047 801-048 801-049	204723A 830-108	204674 830-054	204724 830-036	205136 820-014	201310A 863-201	210584 843-004	204668 860-020	201127 870-211	204963 810-227	204659 561-011	209009 561-058	208905 843-014

COMMON PARTS: 201121A 323-870-214 Upper knife
204072 323-810-216 Lower looper See page 100 for more information.

Assembly available.
See page 49.



MACHINE TYPE	GAUGE NG SW	NEEDLE PLATE	MAIN FEED DOG	AUX. FEED DOG	DIFF. FEED DOG	DRESSER FOOT BODY	FINGER	FAB. GRD UNCURLER	LOWER KNIFE	UPPER LOOPER	NEEDLE FRONT	GUARD REAR	NEEDLE HOLDER	NEEDLE
512-4-53	2 3	208372 801-124 801-129	208039 830-086	208095 830-054	208041 830-088	202799 820-286	201396B 863-215	201265B 854-200	210584 843-004	201127 870-211	204702 810-009	204659 561-011	209009 561-058	208905 843-014
512-4-57	2 3	208372 801-124 801-129	208039 830-086	208095 830-054	208041 830-088	202799 820-286	201396B 863-215	201265B 854-200	210584 843-004	201127 870-211	204702 810-009	204659 561-011	209009 561-058	208905 843-014
512-4-61	2 2	208753 801-047 801-048 801-049	204723A 830-108	204674 830-054	204724 830-036	205136 820-014	201310A 863-201	210584 843-004	204668 860-020	201127 870-211	204963 810-008	204659 561-011	209009 561-058	208905 843-014
512-4-62	2 2	208753 801-047 801-048 801-049	204723A 830-108	204674 830-054	204724 830-036	205136 820-014	201310A 863-201	210584 843-004	204668 860-020	201127 870-211	204963 810-008	204659 561-011	209009 561-058	208905 843-014
512-4-63	2 4	205243 801-364 801-365	204675A 830-095	204677 830-037	204676 830-036	205253 820-287	201310A 863-201	201265B 854-200	210584 843-004	202295 870-210	204663 810-008	204659 561-011	209009 561-058	208905 843-014
512-4-64	2 4	205243 801-364 801-365	204675A 830-095	204677 830-037	204676 830-036	205253 820-287	201310A 863-201	201265B 854-200	210584 843-004	202295 870-210	204663 810-008	204659 561-011	209009 561-058	208905 843-014

COMMON PARTS: 201121A 323-870-214 Upper knife
204072 323-810-216 Lower looper See page 100 for more information.

MACHINE TYPE	MAIN FEED DOG COMP.
503-4-44	208334
503-4-48	208335
504-4-7	208078
504-4-16S2	208911
504-4-17	208087
504-4-19	208090
504-4-21	208086
504-4-25	208090
504-4-43	208085
504-4-45	208083
504-4-47	208079
504-4-65	208080
504-4-66	208080
504-4-69	208078
504-4-260	209293
512-4-53	208091
512-4-57	208092
512-4-61	208078
512-4-62	208086
512-4-63	208087
512-4-64	208079
512-4-72	208083
512-4-73	208093
514-4-18S1	208080
514-4-18S2	208078
514-4-20	208090
514-4-61	208078
514-4-62	208086
514-4-63	208087
514-4-64	208079
514-4-67	208080
514-4-68	208078
514-4-73	208093

Assembly available.
See page 49.

MACHINE TYPE	GAUGE	NEEDLE PLATE	MAIN FEED DOG	AUX. FEED DOG	DIFF. FEED DOG	DRESSER FOOT	FOOT	FINGER	FAB. GRO	UNCURLER	LOWER KNIFE	UPPER LOOPER	NEEDLE FRONT	NEEDLE REAR	NEEDLE HOLDER	NEEDLE
514-4-63	2 4	205243 801-364 205244 801-365	202723A	204677 830-037	204724 830-036	205136 820-014					202295 870-210	204964 810-228	204659 561-011	209009 561-058	208905 843-014	DCX27 #14
514-4-64	2 4	205243 801-364	204675A 830-096	204677 830-037	204676 830-033	205253 820-287	201310A 863-201	201265B 854-200	210584 843-004		202295 870-210	204963 810-227	204659 561-011	209009 561-058	208905 843-014	DCX27 #14
514-4-67	2 2	208753 801-140 205255 801-047 20554E 801-030	204678A 830-094	204674 830-054	204691 830-058	201230C 820-019	201396B 863-215	201265B 854-200	204668 560-020		201127 870-211	204964 810-228	204659 561-011	209009 561-058	208905 843-014	DCX27 #14
514-4-68	2 2	208753 801-140 205255 801-047 20554E 801-030	204675A 830-096	204674 830-054	204690 830-057	201230C 820-019	201396B 863-215	201265B 854-200	204668 560-020		201127 870-211	204963 810-227	204659 561-011	209009 561-058	208905 843-014	DCX27 #11
514-4-73	2-52-5 2-54	208030 801-083 208031 801-084	208040 830-087	204674 830-054	208044 830-091	201230C 820-019	208049 863-015	201265B 854-200	204668 560-020		201127 870-211		208051 561-021	209009 561-058	208906 843-015	DCX27 #14

COMMON PARTS: 201121A 323-870-214 Upper knife
204072 323-810-216 Lower looper See page 100 for more information.